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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AF	50	L	REVISED PER ECR-12-013486	08JAN13	KH	KR	

SUGGESTED MATING TAB

SHOULDER MAY BE ELIMINATED IF NOT FEASIBLE

- MATL: 1/2H BRASS OR NICKEL PL STEEL.
- NO BURRS PERMISSIBLE AT HOLE.
- MUST BE FLAT WITHIN 0.076 [.003] OVER THIS LENGTH.
- TIN PLATING IS REQUIRED ON BRASS WHEN TERMINAL TEMP. IS OVER 225°F
- HOLE MUST BE SYMMETRICAL ABOUT TAB \varnothing WITHIN 0.076 [.003]

* TO BE USED ONLY WHEN SHOULDER IS ELIMINATED.

SECTION B-B

VIEW A-A

SECTION C-C

- DIMENSIONS IN BRACKETS ARE IN INCHES.
- CONTINUOUS STRIP ON REELS.
- THE 1.40 [.055] / 1.27 [.050] DIMENSION MUST BE MAINTAINED BY THE APPLICATOR CUT-OFF TO ENSURE THE PROPER LOCKING FUNCTION OF THE RECEPTACLE.

3.81-5.08 [.150-.200]	3.0-6.0 mm ² [12-10]	63239-1
INSULATION RANGE	WIRE SIZE	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	JR RUTH	7/28/86		TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK	G YETTER	1/23/87		NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	R KUZO	1/23/87		RECPT, POSITIVE LOCK, .250 SERIES			
0 PLC ± -		PRODUCT SPEC	APPLICATION SPEC			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
1 PLC ± -		114-2074		WEIGHT		A2	00779	C=63239	-
2 PLC ± -		MATERIAL		FINISH		SCALE		SHEET	REV
3 PLC ± 0.25 [.010]		BRASS		TIN		NTS		1 of 1	L
4 PLC ± -		CUSTOMER DRAWING		SCALE		SHEET		REV	
4 ANGLES ± -									

1471-9 (3/11)

63239

B

A