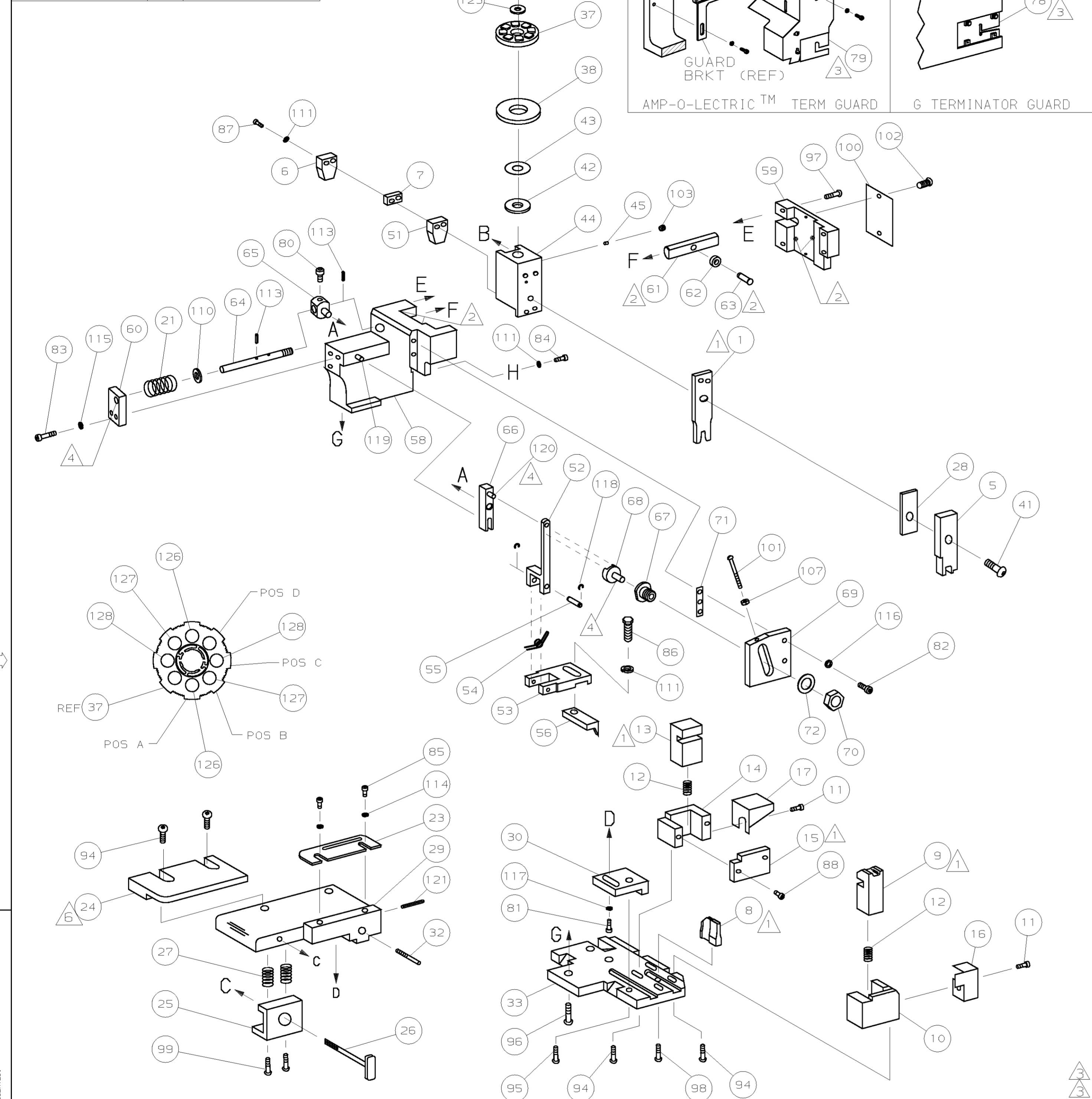


PART NUMBER	REV	FIRST USED
1385220-1	B	122500-1
1385220-2	B	565435-5
1385220-3	B	354500-1



POST FEED 1 5/8 STROKE

ROTATED 180°

LEADMAKER

PRE FEED 1 1/8 STROKE

ROTATED 180°

BENCH MACHINE

PRE FEED 1 5/8 STROKE

ROTATED 180°

G TERMINATOR

K TERMINATOR

G TERMINATOR

LOC A
DIST 66

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 REAR STRIP GUIDE TO BE SET AGAINST THE REAR CARRIER STRIP.
- 7 24 MAG IS A RESISTOR

TERMINAL NAME: CONNECTOR SOCKET			
AMP PN	MFR PN	MED SOURCE TERMINAL	AMP CRIMP SPECS
286915	9806-D88-600	PAD LTR	
		CRIMP HEIGHT	WIRE SIZE
		A .026 ±.002 [0.66 ±0.05mm]	24 MAG ⁷
		B .025 ±.002 [0.64 ±0.05mm]	26 AWG
		C .023 ±.002 [0.58 ±0.05mm]	30 MAG
		D NOT	USED
CRIMP	SIZE	TYPE	RANGE
WIRE	.046 [-1.17mm]	F	30-24
INSUL	-	-	-

QTY	REF	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
2	2	2	-	C		354779-8	PIN, WIRE DISC (.3030)C	129	
2	2	2	-	C		354779-9	PIN, WIRE DISC (.3035)B	127	
2	2	2	-	C		354779-2	PIN, WIRE DISC (.3000)A	126	
1	1	1	-	A		986950-1	WASHER, FLAT PRECISION	125	
1	1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124	
1	1	1	-	-		4088040	SF APPL INST 408-8040	123	
1	1	1	-	-				122	
1	1	1	-	A		4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121	
REF	REF	REF	-	A		1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120	
REF	REF	REF	-	A		1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119	
REF	REF	REF	-	A		21045-3	RING, RET "C" (Ø.187) FD FING PIN	118	
1	1	1	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117	
REF	REF	REF	-	A		21024-5	WASHER, LOCK (#10) ADJ PLATE	116	
REF	REF	REF	-	A		21024-5	WASHER, LOCK (#10) FEED GDE ROD	115	
2	2	2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114	
REF	REF	REF	-	A		5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	113	
4	4	4	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	112	
REF	REF	REF	-	A		21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	111	
109								109	
REF	REF	REF	-	A		21068-5	NUT, HEX (6-32) FEED ADJ	107	
106								106	
105								105	
104								104	
1	1	1	-	A		21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103	
2	2	2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	
REF	REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101	
1	1	1	-	B		461264-1	PLATE, IDENTIFICATION	100	
2	2	2	-	A		3-21002-0	SCR, BHC (10-32x.88) DRAG	99	
1	1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98	
REF	REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75) CAP	97	
REF	REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96	
REF	REF	REF	-	A		2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95	
6	6	6	-	A		2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94	
93								93	
92								92	
1	1	1	-	A		1-21002-7	SCR, BHC (6-32x.38) CAM	91	
90								90	
89								89	
2	2	2	-	A		1-21000-5	SCR, SHC (6-32x.25) R SHEAR PLATE	88	
2	2	2	-	A		2-21000-9	SCR, SHC (8-32x.62) DEP-HOLD	87	
1	1	1	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86	
2	2	2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85	
1	1	1	-	A		2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84	
REF	REF	REF	-	A		3-21000-7	SCR, SHC (10-32x.75) FEED ROD 6D	83	
REF	REF	REF	-	A		3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82	
1	1	1	-	A		3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81	
REF	REF	REF	-	A		3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80	
-	REF	-	-	B		455749-1	GUARD, WINDOW	79	
REF	-	-	-	B		679532-1	INSERT, GUARD	78	
77								77	
76								76	
75								75	
74								74	
73								73	
REF	REF	REF	-	A		458109-1	WASHER, SPECIAL	72	
REF	REF	REF	-	A		690517-1	SPACER	71	
71								71	
QTY REOD PER ASSY	PARTS LIST								

REV	DATE	BY	CHK	APP	DESCRIPTION	ITEM NO	
-1		LEADMAKER			MECH POST FEED		
-2		BENCH MODEL K			MECH PRE FEED		
-3		BENCH MODEL G			MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
57							57
1	1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	B	1-690518-9	HOLD DOWN	51
50							50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	1-690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
40							40
39							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
34							34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
31							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	679754-1	DRAG, TERMINAL	25
1	1	1	-	D	6-690504-3	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	1	-	B	1-1338987-8	STRIPPER	20
19							19
18							18
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)	17
1	1	1	-	B	318563-1	GUARD, CHIP (FRONT)	16
1	1	1	-	B	1-690464-1	PLATE, SHEAR (REAR)	15
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	690463-2	SHEAR, FLOAT (REAR)	13
2	2	2	-	A	4-22280-9	SPRING, SHEAR	12
2	2	2	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	462006-2	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	7-805887-7	ANVIL	8
1	1	1	-	C	6-240641-5	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	690468-2	DEPRESSOR, SHEAR (REAR)	6
1	1	1	-	C	455889-9	DEPRESSOR, SHEAR (FRONT)	5
4							4
3							3
2							2
1	1	1	-	C	2-1490019-8	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY							
PARTS LIST							

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