

SPECIFICATION CONTROL DRAWING

55PC1132

TITLE

THREE CONDUCTOR CABLE, SHIELDED, JACKETED, 600 VOLT

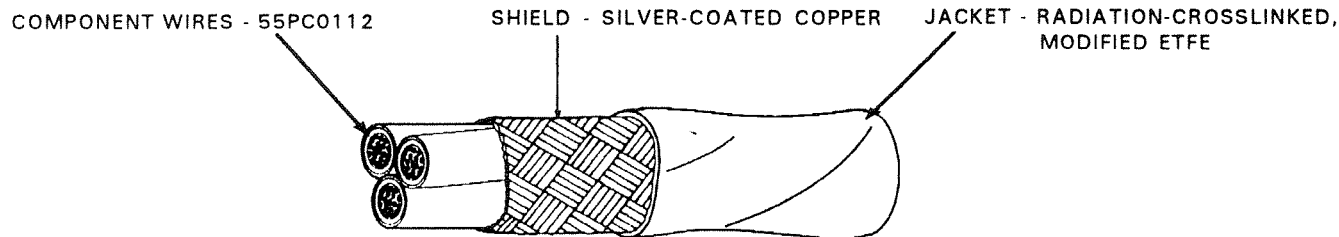
Date

1-7-94

Revision

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This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC1132-24-*	24	38	.0055	.0070	.104	.108	.113	11.23	11.67
55PC1132-22-*	22	38	.0060	.0075	.118	.122	.127	14.85	15.39
55PC1132-20-*	20	38	.0060	.0075	.135	.139	.144	20.30	20.91
55PC1132-18-*	18	38	.0060	.0075	.155	.160	.165	28.14	28.94
55PC1132-16-*	16	38	.0060	.0080	.172	.177	.182	34.67	35.57
55PC1132-14-*	14	38	.0060	.0080	.203	.208	.214	50.00	51.12
55PC1132-12-*	12	38	.0060	.0080	.244	.249	.255	73.31	74.78

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms)
 CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz
 JACKET COLOR: White preferred
 JACKET ELONGATION AND TENSILE STRENGTH:
 Elongation, 50% (minimum)
 Tensile Strength, 5000 lbf/in² (minimum)
 JACKET FLAWS:
 Spark Test, 1000 volts (rms), 60 Hz, 100% test
 Impulse Dielectric Test, 6.0 kV (peak), 100 % test

SHIELD COVERAGE: 85% (minimum)
 VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:
 The "*" in the part numbers above shall be replaced by a color code designator with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.
 Example: AWG 22, red, blue and yellow component wires; white jacket: 55PC1132-22-2/6/4-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HERIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF ISSUANCE FOR BID.

Raychem

Raychem Corporation
 300 Constitution Drive, Menlo Park, California 94025
 1-800-2 RAYCHEM FAX: 415-361-6297