

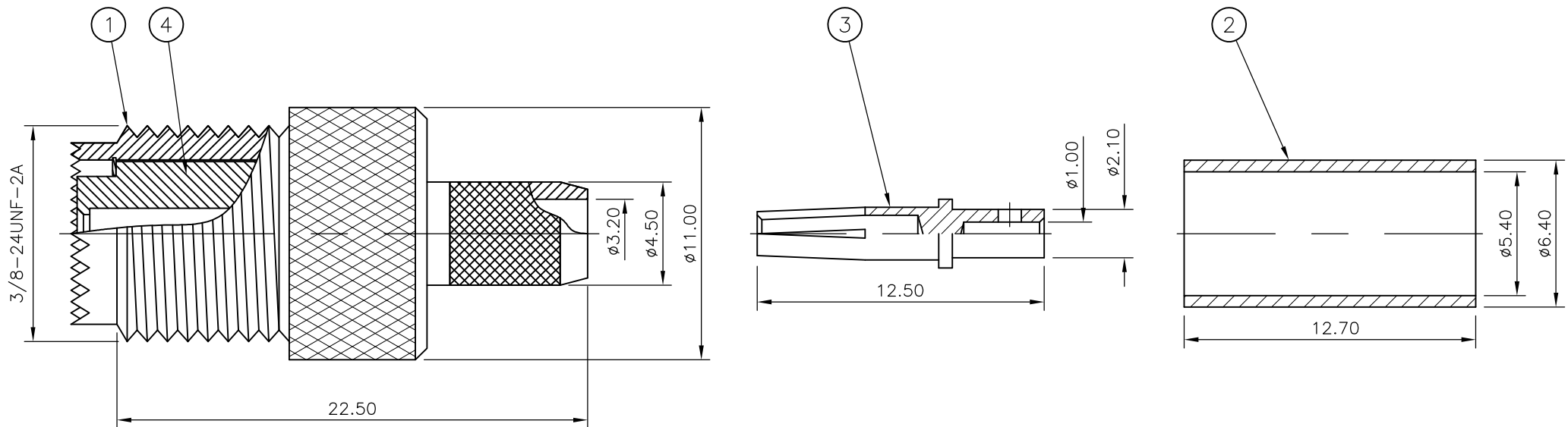
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LOC	DIST	REVISIONS					
E	B	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		REVISED PER ECO-09-003420	19FEB09	ANS	BOB

NOTES

- 1 SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 2 100 PER BOX ACCORDANCE WITH AMP SPEC 107-3275
- 3 NICKEL PLATING
- 4 GOLD PLATING
- 5. FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
- 6. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



						1	1	POM	INSULATOR	4
						1	1	BRASS	CONTACT	3
						1	1	ZINC ALLOY	FERRULE	2
						1	1	BRASS	BODY	1
						5	15	MATERIAL	DESCRIPTION	ITEM
QUANTITY PER ASSY										PARTS LIST

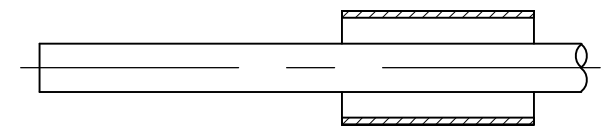
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	ANSON MA		14FEB09	Tyco Electronics Corporation Kunshan, Jiangsu, PRC 215312			
DIMENSIONS: mm		CHK	RITA ZUO		14FEB09				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	BOB ZHAO		14FEB09	NAME			
0 PLC ± - 1 PLC ± 0.3 2 PLC ± 0.2 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC		108-112000		M-UHF STR JK HEX RG58C/U, 141A/U, URM43, 76, KX15			
MATERIAL SEE TABLE		FINISH SEE TABLE		APPLICATION SPEC		-			
		WEIGHT		-		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		CUSTOMER DRAWING		A3		00779	C-1814819		-
		SCALE		NTS		SHEET		1 OF 2	REV
									C

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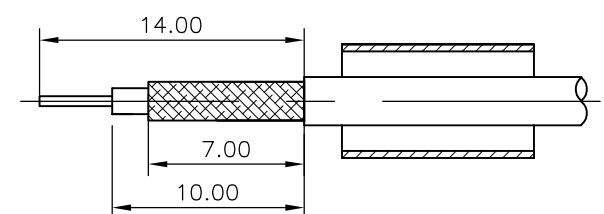
LOC	DIST	REVISIONS					
E	B	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

ASSEMBLY INSTRUCTION
 RG58C/U, 141A/U, URM43, 76, KX15

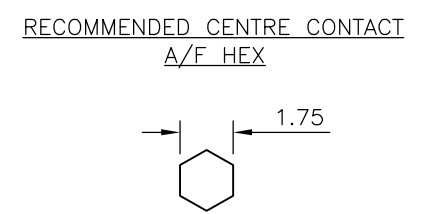
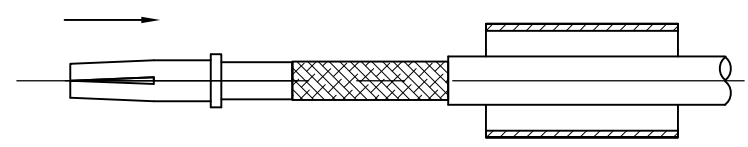
STEP 1
 1. SLIDE METAL CRIMP FERRULE OVER CABLE



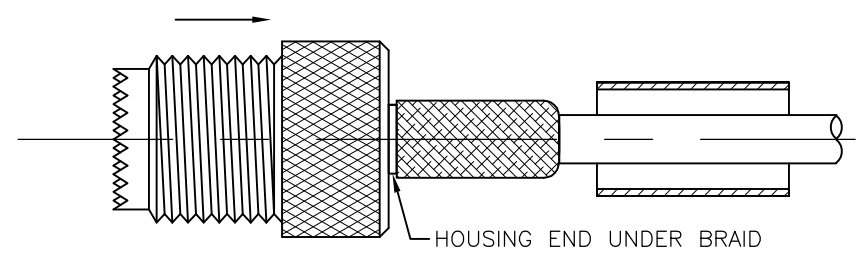
STEP 2
 1. STRIP CABLE TO DIMENSIONS AS SHOWN



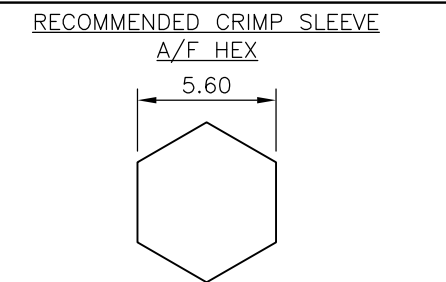
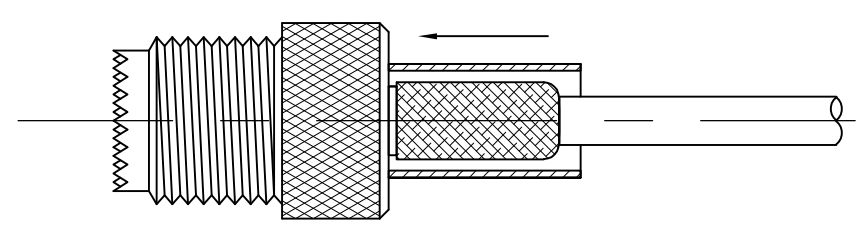
STEP 3
 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.
 2. CRIMP USING TOOL AS NOTES ON PAGE 1.



STEP 4
 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.
 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



STEP 5
 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.
 2. CRIMP USING TOOL AS NOTED ON PAGE 1.
 3. CRIMP DIMENSION AS SHOWN.



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DIMENSIONS: mm		CHK	14FEB09	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	14FEB09	M-UHF STR JK HEX RG58C/U, 141A/U, URM43, 76, KX15	
0 PLC ± -		PRODUCT SPEC		SIZE	
1 PLC ± -		108-112000		CAGE CODE	
2 PLC ± -		APPLICATION SPEC		DRAWING NO	
3 PLC ± -		SHEET 2		RESTRICTED TO	
4 PLC ± -		WEIGHT		-	
ANGLES ± -		CUSTOMER DRAWING		SCALE	
FINISH		-		NTS	
MATERIAL		SEE TABLE		SHEET	
SEE TABLE		SEE TABLE		2 OF 2	
		A3 00779		REV	
		C-1814819		C	