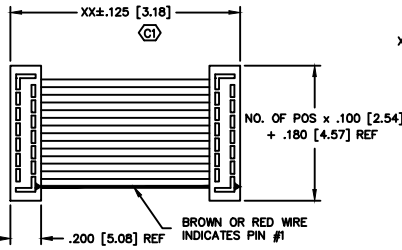
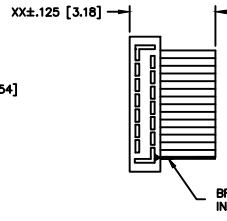


REV. V

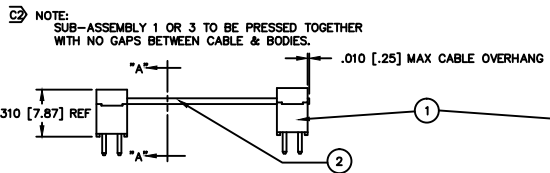
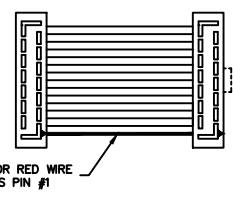
-D (DOUBLE END)  
FIGURE 1



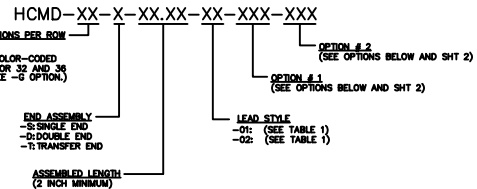
-S (SINGLE END)  
SAME AS FIG. 1 UNLESS OTHERWISE SHOWN



-T (TRANSFER END)  
SEE NOTE 3  
SAME AS FIG. 1 UNLESS OTHERWISE SHOWN



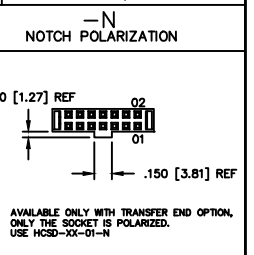
DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS ± .1	TWO PLACE DECIMALS ± .01	THREE PLACE DECIMALS ± .005	FOUR PLACE DECIMALS ± .0020	ANGLES ± 1°	.100 C.L. MOLD TO POS. DOUBLE ROW, MALE ASSEMBLY	HCMD-XX-X-XX-XX-XX-XXX-XXX SHEET 1 OF 2



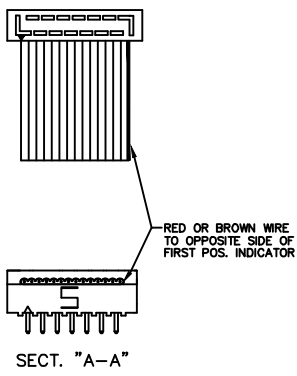
PLATING

-T = .000150 BRIGHT ACID TIN ON ENTIRE CONTACT. (USED ONLY WITH FEMALE STRIP OF A -T END OPTION)  
-S = .000010 Au. ON TAIL AREA WITH THE BALANCE OF .000150 BRIGHT ACID TIN - USE HCMD-XX-XX-S. (NOT TO BE USED WITH FEMALE STRIP OF A -T END OPTION.)

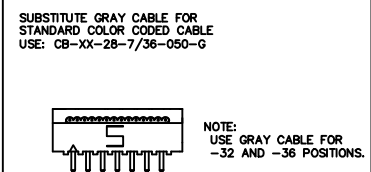
(STANDARD PLATING IS .000150 BRIGHT ACID TIN OVER ENTIRE TERMINAL - USE HCMD-XX-XX-T. FOR A -T OPTION, STANDARD PLATING FOR THE FEMALE END IS .000150 BRIGHT ACID TIN, EXCEPT CONTACT AREA IS .000010 Au. - USE HCMD-XX-01-SX.)



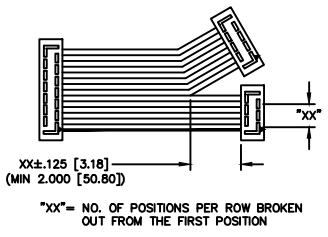
-RW REVERSE WIRING



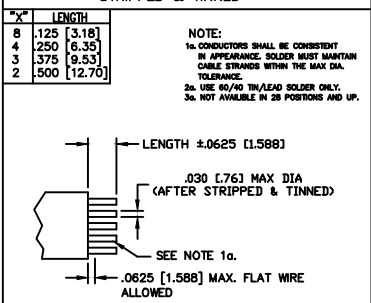
-G GRAY CABLE



-B"XX" BREAKOUT OPTION



-ST"X" STRIPPED & TINNED



-P"XX" POLARIZED MATING

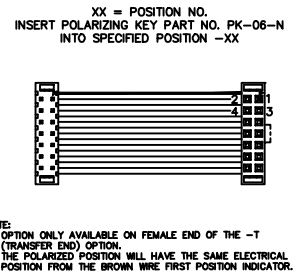


TABLE 1

LEAD STYLE	"A"	1	2	3 (-T END ONLY)
-01	.120 [3.05]	HCMD-XX-01-X	CB-XX-28-7/36-050-C	HCSD-XX-01-X
-02	.230 [5.84]	HCMD-XX-02-X	CB-XX-28-7/36-050-C	HCSD-XX-01-X

SPECIFY NO. OF POS. IN PART CALLOUT -XX

- NOTES:
- IF OPTION IS SPECIFIED WITH -T END ASSEMBLY, SUB-ASSEMBLIES B & C WILL BE HCMD-XX-01-X
  - IF OPTION IS SPECIFIED WITH -T END ASSEMBLY, SUB-ASSEMBLIES B & C WILL BE HCSS-XX-01-X
  - HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -T-N OPTION
  - Ⓢ REPRESENTS CRITICAL DIMENSIONS FOR STATISTICAL PROCESS CONTROL
  - ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
  - ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 1000V.
  - WIRE: 28 AWG, 7/36, STRANDED, TINNED WITH PVC INSULATOR.
  - FOR -R OR -RW OPTION, CABLE RIB ORIENTATION CAN BE EITHER TOWARDS OR AWAY FROM THE CAP.

PROPRIETARY NOTE  
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MISC/NOT  
HCMD-XX-X-XX-XX-XX-XXX-XXX-MKT

**samtec**

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
PHONE (812) 944-8733 P.O. BOX 1147  
CODE 53322

MADE BY: KOLB 8-3-90

HCMD-XX-X-XX-XX-XX-XXX SHEET 1 OF 2