

# RCHS - SERIES

## ASSEMBLY INSTRUCTIONS FOR RCHS KNOCKDOWN CABINET

BUL10297

REV. D

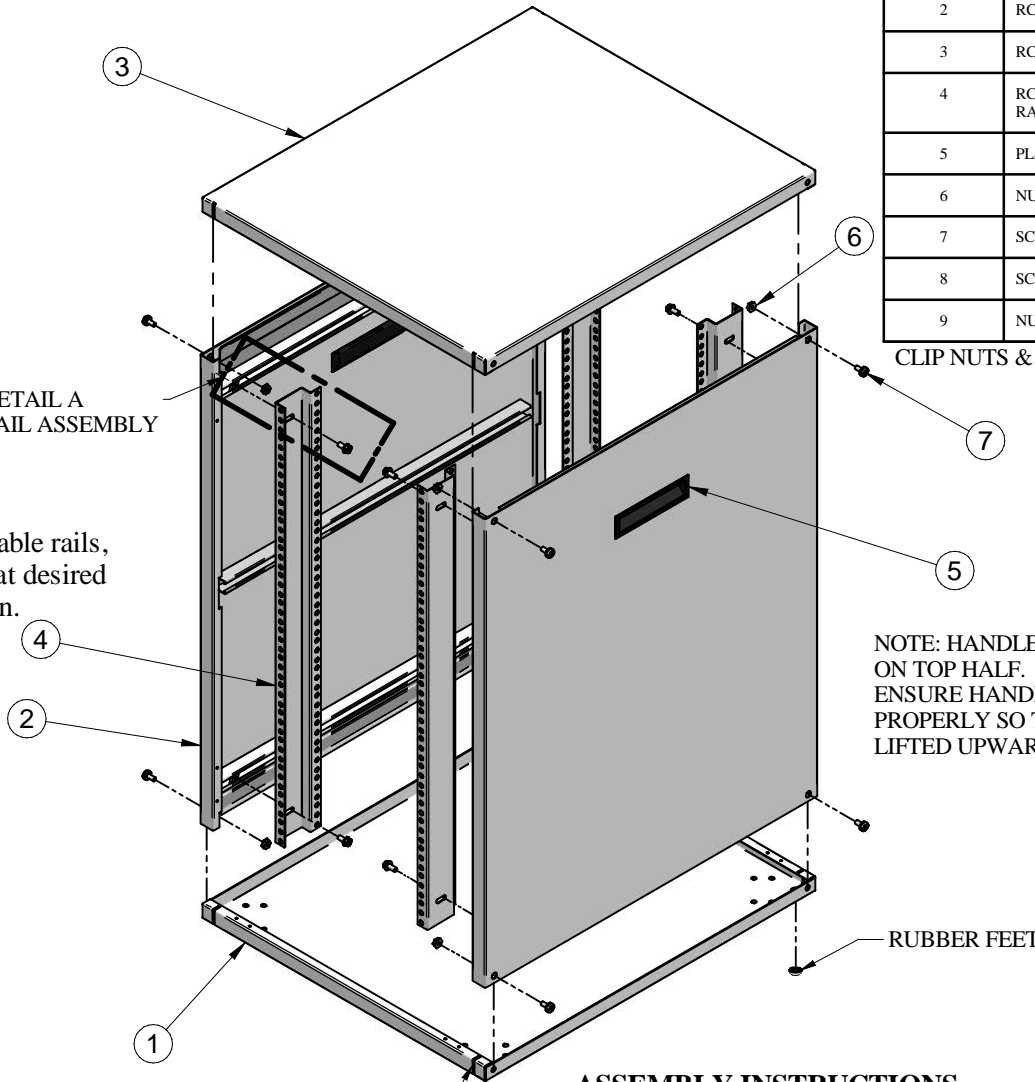
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Item #	Description	Qty
1	RCHS - BOTTOM PANEL	1
2	RCHS K.D. - SIDE	2
3	RCHS - TOP PANEL	1
4	RCHS K.D. - PUNCHED COMBO RAILS	4
5	PLASTIC HANDLE	2
6	NUT 1/4-20 KEP	8
7	SCRW1/4-20 X 1/2	8
8	SCREW 1/4-20X1/2 HEX	8
9	NUT 1/4-20 SPRING	8

CLIP NUTS & RUBBER FEET ALSO INCLUDED.

DETAIL A  
COMB RAIL ASSEMBLY

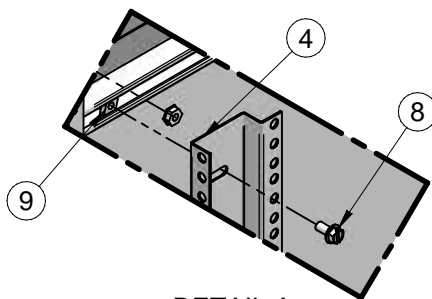
Adjustable rails,  
locate at desired  
position.



NOTE: HANDLES MUST BE  
ON TOP HALF.  
ENSURE HANDLE IS INSTALLED  
PROPERLY SO THE CABINET CAN BE  
LIFTED UPWARDS.

RUBBER FEET

SLOTS, USE AS GUIDES FOR  
INSTALLING SIDES.



DETAIL A

### ASSEMBLY INSTRUCTIONS

- 1) Install Combination Rails (Item 4) to Sides (Item 2) using 2 1/4-20 Hex head screws (Item 8) and 2 1/4-20 spring nuts (Item 9) per combination rail. See Detail A
- 2) Place Bottom (Item 1) on floor and install Sides (Item 2).  
- Use slots on Bottom as guides for inserting Sides.
- 3) Install Top (Item 3) in same fashion.  
- Ensure Top & Bottom is firmly in place and cabinet is square. (Tap lightly with rubber mallet to secure sides, if req'd)
- 4) Install 1/4-20 screws and nuts as shown (Items 5 & 6).  
- Recommended Torque of 50 in-lbs.
- 5) Install rubber feet (or casters, sold separately) in bottom if desired.
- 6) Locate adjustable rails at desired position.

TOOL BOX



Phillips  
Screw Driver



Slot Head  
Screw Driver



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