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| LOC | DIST |
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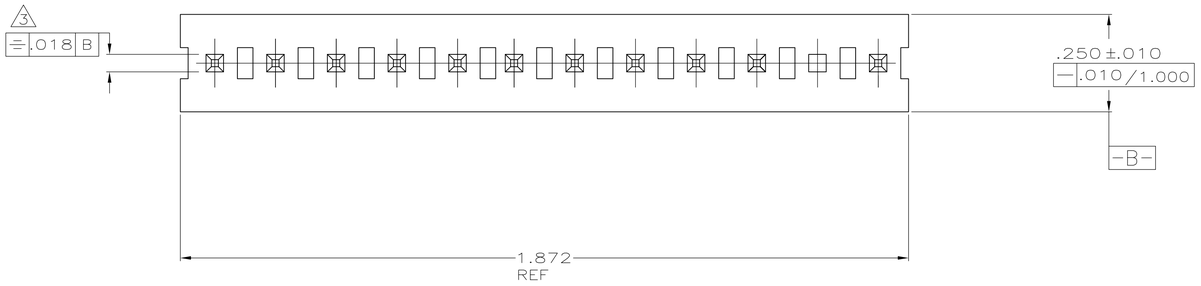
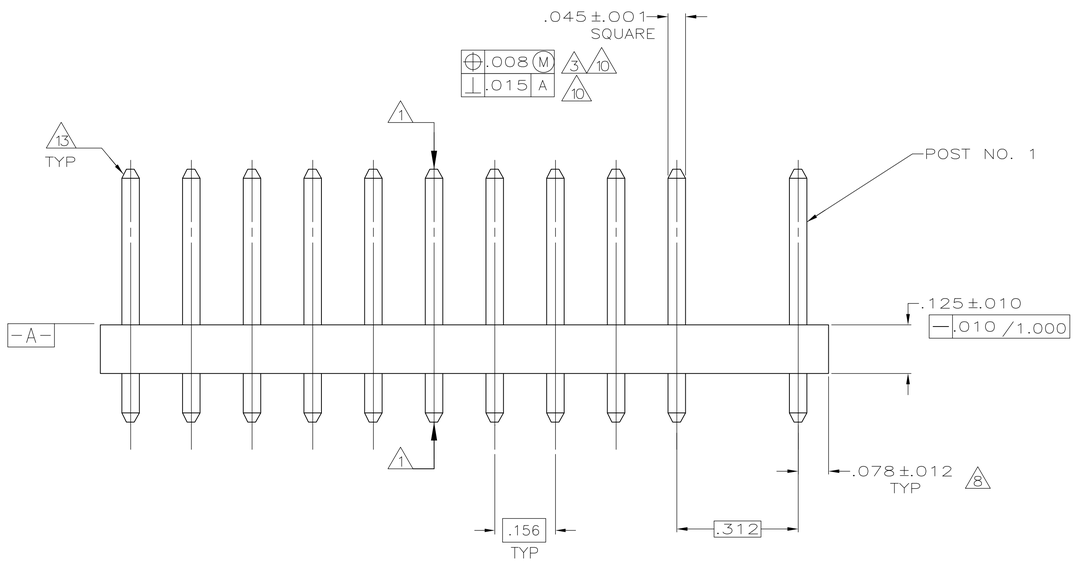
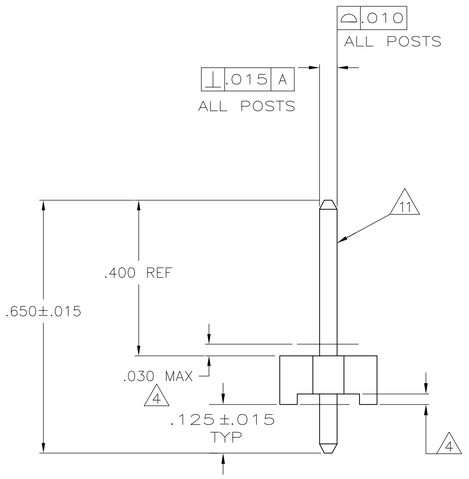
| CM | 0 |

REVISIONS

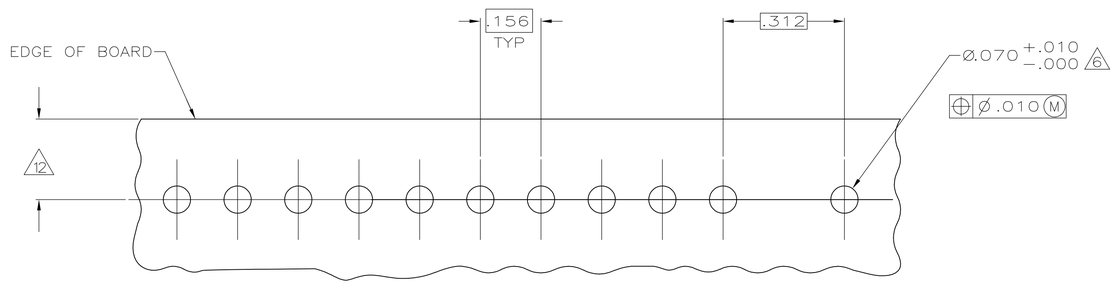
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | B1 | REVISED PER ECO-11-014117 | 19JUL11 | HMR | SM |




1. POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
3. MEASURED AT SURFACE -A-
4. PLASTIC FLASH PERMITTED IN THIS AREA.
5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
6. ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0(NATURAL) POST-COPPER ALLOY (TIN PLATED)
8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
10. POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
11. POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
12. DIMENSION SHOULD BE .140 MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
13. PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.




RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD 2

| | | | |
|---|---|---|---|
| .063 | 1.60 | - | - |
| .060 | 1.52 | 1.872 | 47.55 |
| .045 | 1.14 | 1.000 | 25.40 |
| .030 | 0.76 | .700 | 17.78 |
| .018 | 0.46 | .450 | 11.43 |
| .015 | 0.38 | .312 | 7.92 |
| .012 | 0.30 | .250 | 6.35 |
| .010 | 0.25 | .156 | 3.96 |
| .008 | 0.20 | .140 | 3.56 |
| .005 | 0.13 | .125 | 3.18 |
| .003 | 0.08 | .078 | 1.98 |
| .001 | 0.03 | .070 | 1.78 |
| .000 | 0.00 | .065 | 1.65 |
| IN | MM | IN | MM |

CONVERSION TABLE

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