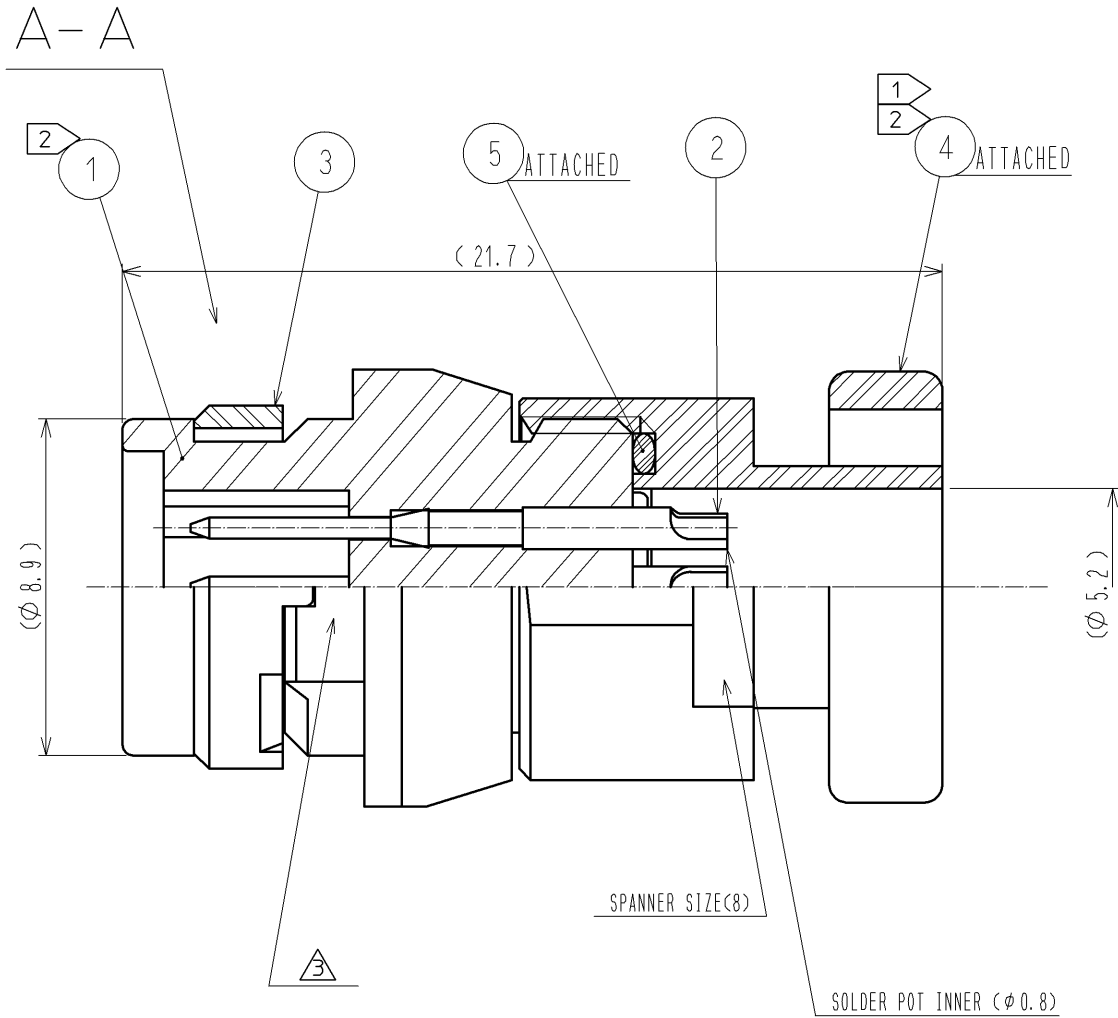
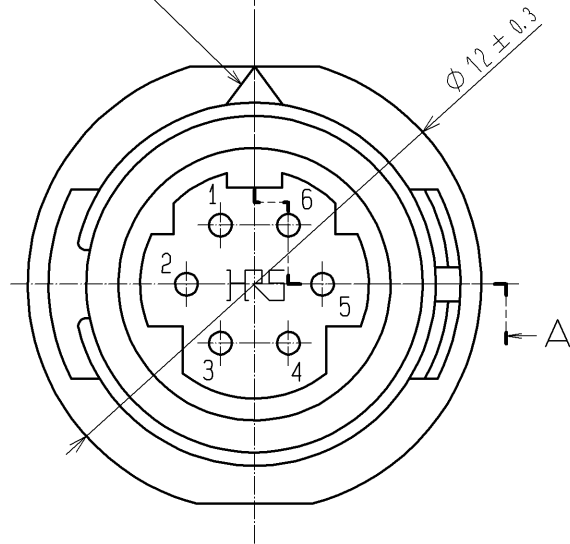
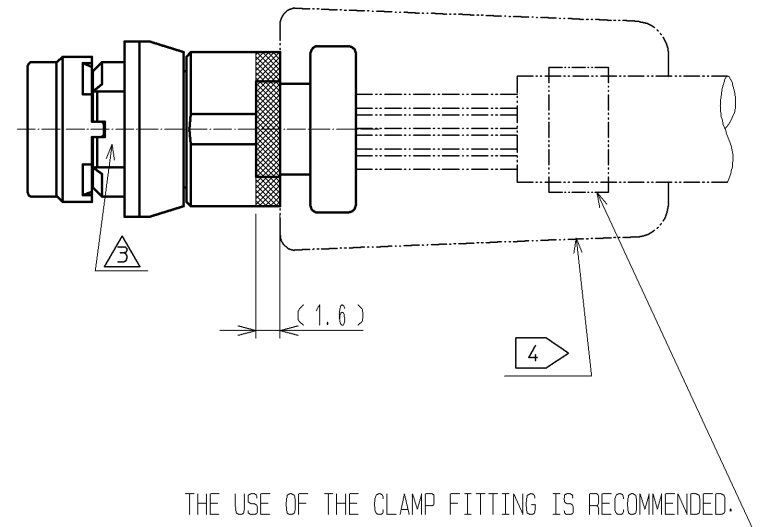


APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 100 V , DC 140 V			
	CURRENT	2 A	APPLICABLE CABLE		
SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	X	X
MARKING	CONFIRMED VISUALLY.			X	X
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A		15 mΩ MAX.	X	X
INSULATION RESISTANCE	100 V DC.		1000 MΩ MIN.	X	X
VOLTAGE PROOF	300 V AC. FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS					
CONTACT INSERTION AND WITHDRAWAL FORCES	BY STEEL GAUGE.		INSERTION AND WITHDRAWAL FORCES : — N MIN.	—	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.		INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : — N MAX. LOCKING DEVICE WITH LOCK : 30 N MAX.	X	—
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.		CONTACT RESISTANCE: 30 mΩ MAX.	X	—
VIBRATION	FREQUENCY: 10 → 55 → 10 (Hz) (1CYC, 5min), SINGLE AMPLITUDE 0.75 mm, AT 10 CYC, FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
SHOCK	490 m/s <sup>2</sup> DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.		① INSULATION RESISTANCE: 10 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → R/T <sup>(1)</sup> → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.		① INSULATION RESISTANCE: 100 MΩ MIN. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		NO HEAVY CORROSION RUIN THE FUNCTION.	X	—
DRY HEAT	EXPOSED AT + 85 °C , 96 h.		NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
COLD	EXPOSED AT - 55 °C , 96 h.		NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, + 380±10°C, FOR SOLDERING DURATION, 3 TO 4 s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, + 350±10°C FOR SOLDERING DURATION, 2 TO 3 s.		WETTING ON SOLDER SURFACE, NO SOLDER CLUSTER.	X	—
SEALING	EXPOSED AT A DEPTH OF 1 m FOR 0.5 h.		NO WATER PENETRATION INSIDE CONNECTOR.	X	—
AIRTIGHTNESS	APPLY AIR PRESSURE 17.6kPa FOR 0.5min TO INSIDE CONNECTOR.		NO AIR BUBBLES INSIDE CONNECTOR.	X	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
①					
REMARK			APPROVED	MO. SATOH	09.08.27
NOTES(1)R/T : ROOM TEMPERATURE			CHECKED	HY. KISHI	09.08.27
(2) SEALING AND AIRTIGHTNESS SHALL BE TESTED BY APPLICABLE CONNECTOR.			DESIGNED	TY. SUZUKI	09.08.27
Unless otherwise specified, refer to JIS C 5402.			DRAWN	TY. SUZUKI	09.08.27
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC4-116506-00	
<b>HRS</b>	SPECIFICATION SHEET		PART NO.	HR30-6JB-6P	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL130-2021-1-00	△ 1/1

MATING MARK(WHITE)

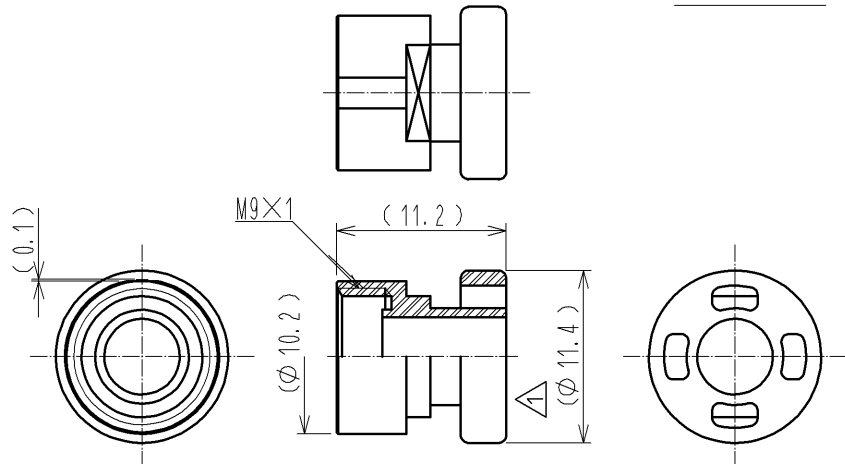


5 ASSEMBLY PROCEDURE (2:1)



- NOTES
- ① THE RECOMMENDED CLUMP TORQUE OF REF. NO. ④ IS 0.5N·m. LOCTITE 271, LOCPRIMER 7649, HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ④ FROM LOOSENING.
  - ② ROTATION EXAMPLES OF NO.① AND NO.④ ARE SHOWN.FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
  - ③ APPLICABLE JIG  
SOLDER TERMINATION FIXTURE : HR30-6R-6P-T01(CL150-0218-0)
  - ④ WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-C0198 AND BE OVERMOLDED BY CUSTOMER.  
CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD. WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
  - ⑤ THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA (SPANNER SETTING AREA(8) AND CIRCUMFERENCE OF (<math>\phi 11</math>))AS SHOWN IN THE DRAWING.

④ (2:1)



3	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0			
2	BRASS	SURFACE PLATING : GOLD PLATING 0.2μm UNDER PLATING : NICKEL PLATING 2μm	5	SILICONE RUBBER	(RED)
1	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	4	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS		SCALE	COUNT	DESCRIPTION OF REVISIONS	
mm		5 : 1	2	DIS-C-001565	
APPROVED : MO. SATOH			09.08.27	DRAWING NO. EDC3-116506-00	
CHECKED : HY. KISHI			09.08.27	PART NO. HR30-6JB-6P	
DESIGNED : TY. SUZUKI			09.08.27	CODE NO. CL130-2021-1-00	
DRAWN : TY. SUZUKI			09.08.27		