

Conductive Level Controller

K8DT-LS

Ideal for liquid level control.

Sensitivity adjustment and timer for easy usage.



- Sensitivity adjustment from 10 to 100 k Ω .
- Enables easy onsite adjustment.
ON-delay timer from 0.1 to 10 s.
Ideal as countermeasure for waves on liquid surfaces.
- Width of 17.5 mm to reduce space required in panels.
- Push-In Plus Terminal Blocks that reduce wiring work.
- Models with transistor outputs added for low contact wear.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



Refer to *Safety Precautions* on page 7.


Ordering Information

Conductive Level Controller

Power supply voltage	Output	Model
24 VAC/DC	Relay: SPDT contact output	K8DT-LS1CD
	Transistor: NPN output	K8DT-LS1TD
100 to 240 VAC	Relay: SPDT contact output	K8DT-LS1CA
	Transistor: NPN output	K8DT-LS1TA


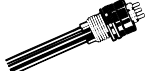

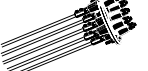



Accessory (Order Separately)

Front Cover

Appearance	Model
	Y92A-D1A

Accessories (Order Separately)

Electrode Holders/Underwater Electrodes

Application	For general-purpose use, such as water supply lines	For areas with limited space	For liquids with low resistance	When mounting strength is required	For resistance to high-temperature or high-pressure liquids	For resistance against corrosion	For installation at long distances from the liquid level
Model	PS-3S/4S/5S	PS-31 SUS304, 300 mm	BF-1	BF-3/5	BS-1	BS-1T	PH-1/2
Appearance							




Electrode Rods

Electrode Rods are available in sets with the connection nuts, lock nuts, and tightening screws.



Application	Purified water service, industrial water, and sewage	Purified water service, industrial water, sewage, and weak alkaline solutions
Model	F03-60 SUS304	F03-60 SUS316

Others

Item	Model
Protective Cover (Electrode Holders for the PS or BF Series) 	F03-11
Mounting Piece (Electrode Holder for the PS Series) 	F03-12
Separator (to prevent contact between electrodes) 	F03-14 1P (one pole) F03-14 3P (three poles) F03-14 5P (five poles)

Ratings and Specifications

Ratings

Power supply voltage	K8DT-LS1□D: 24 VAC 50/60 Hz, 24 VDC K8DT-LS1□A: 100 to 240 VAC 50/60 Hz
Voltage across electrodes	5 V p-p (Approx. 20 Hz)
Power consumption	24 VAC/DC: 1.8 VA/1 W max. 100 to 240 VAC: 2.5 VA max.
Rated insulation voltage	253 VAC
Operating resistance	10 to 100 kΩ (variable)
Reset resistance	250 kΩ max.
Response time	Approx. 0.1 to 10 s (variable)
Length of cable	100 m max. (fully insulated 3-core 0.75-mm ² cabtyre cable, 600 V)
Indicators	power PWR: Green, output (OUT): Yellow
Output form	Relay: SPDT contact output Transistor: NPN output
Output contact ratings	Rated load 5 A at 250 VAC (Resistive load) 5 A at 30 VDC (Resistive load) 1 A at 250 VAC (Inductive load) 0.2 A at 48 VDC (Inductive load) Minimum load: 5 VDC, 10 mA (reference values) Mechanical life: 10 million operations min. Electrical life: 5 A at 250 VAC or 30 VDC: 50,000 operations 3 A at 250 VAC or 30 VDC: 100,000 operations
Transistor output ratings	Contact form: SPST-NO (NPN transistor) Rated voltage: 24 VDC (maximum voltage: 26.4 VDC) Maximum current: 50 mA DC
Ambient operating temperature	-20 to 60°C (with no condensation or icing)
Storage temperature	-25 to 65°C (with no condensation or icing)
Ambient humidity	25% to 85% RH (with no condensation)
Storage humidity	25% to 85% RH (with no condensation)
Altitude	2,000 m max.
Applicable wires	Stranded wires or ferrules
Applicable wire size	0.25 to 1.5 mm ² (AWG24 to AWG16)
Wire insertion force	8 N max. for AWG20 wire
Screwdriver insertion force	15 N
Wire stripping length	8 mm
Ferrule length	8 mm
Recommended flat-blade screwdriver	XW4Z-00B (Omron) SZF 0.4 × 2.5 (Phoenix Contact) 210-719 (Wago) SDI 0.4 × 2.5 × 75 (Weidmuller)
Current capacity	10 A (per pole)
Number of insertions	50 times
Case color	N1.5
Case material	PC, UL 94 V-0
Weight	Approx. 100 g
Mounting	Mounts to DIN Track, or screw mounting
Dimensions	17.5 × 90 × 90 mm (W×D×H)

Specifications

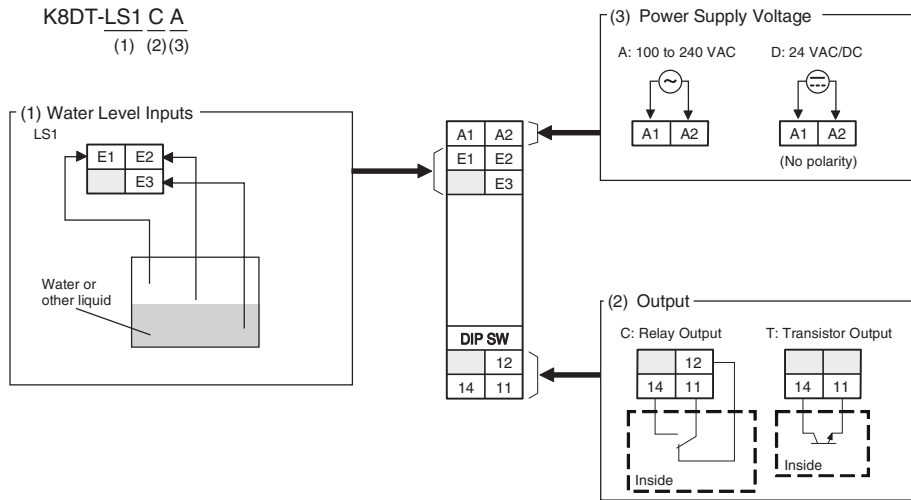
Operating voltage range	85% to 110% of rated voltage	
Applicable standards	Approved standards	EN 61010-1 Installation environment: pollution level 2, Overvoltage category II
	EMC	EN 61326-1 *
	Safety standards	UL 61010-1 (Listing) Korean Radio Waves Act (Act 10564), CCC: GB14048.5
Insulation resistance	20 MΩ min. Between all external terminals and the case Between all power supply terminals and all input terminals Between all power supply terminals and all output terminals Between all input terminals and all output terminals	
Dielectric strength	3,000 VAC for 1 min Between all external terminals and the case Between all power supply terminals and all input terminals Between all power supply terminals and all output terminals Between all input terminals and all output terminals	
Impulse withstand voltage	6 kV (between live terminals and exposed, non-charged metal parts)	
Noise immunity	Square-wave noise of 1-μs/100-ns pulse width with 1-ns rise time 100 to 240 VAC: 1,500 V power supply terminal common/normal mode 24 VAC: 1,500 V power supply terminal common/normal mode 24 VDC: 480 V power supply terminal common	
Vibration resistance	Frequency: 10 to 55 Hz, 0.35-mm single amplitude, acceleration 50 m/s ² 10 sweeps of 5 min each in X, Y, and Z directions	
Shock resistance	100 m/s ² , 3 times each in 6 directions along 3 axes	
Degree of protection	Terminals: IP20	

* Industrial Electromagnetic Environment (EN/IEC 61326-1, Table 2)

K8DT-LS

Connections

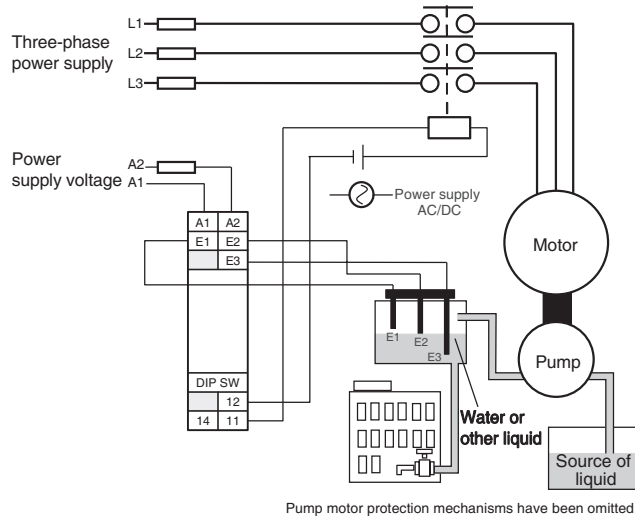
Terminal Diagram



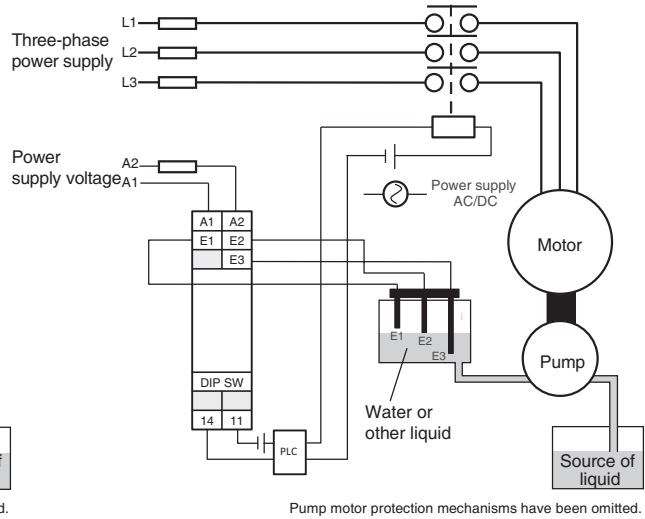
- Note:** 1. Do not connect anything to terminals that are shaded in gray.
2. Do not use the transistor output for control applications. It is designed only to output a signal when an error is detected.

Wiring Example

Relay Output, Automatic Water Supply Operation

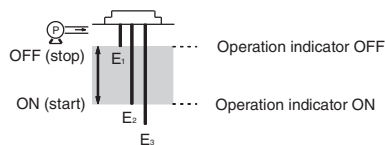
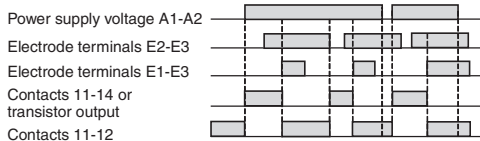


Transistor Output, Automatic Water Discharge Operation



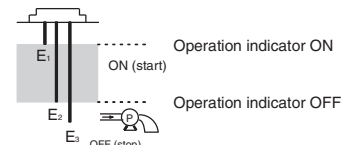
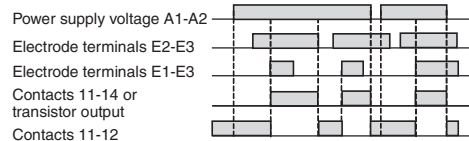
Timing Charts

DIP Switch Pin 1: OFF (Automatic Liquid Supply Operation)



- When the liquid level falls to E2 (indicator turns ON), the pump starts.
When the liquid level rises above E1 (indicator turns OFF), the pump stops.

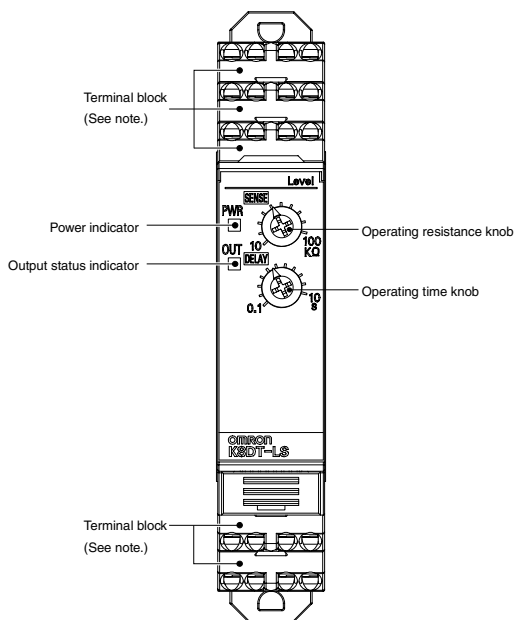
DIP Switch Pin 1: ON (Automatic Liquid Discharge Operation)



- When the liquid level reaches E1 (indicator turns ON), the pump starts. When the liquid level falls below E2 (indicator turns OFF), the pump stops.

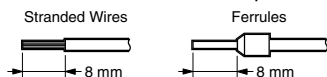
Nomenclature

Front Panel



Note: Use stranded wires, with or without ferrules to connect to the terminals.

To maintain the withstand voltage after connecting the terminals, insert 8 mm of exposed conductor into the terminal.



Indicators

Item	Description
Power indicator (PWR: Green)	Lit when power is being supplied.
Output status indicator (Output: Yellow)	Lit when there is an output.

Setting Knobs

Item	Description
Operating resistance knob	Used to set the resistance to 10 to 100 kΩ.
Operating time knob	Used to set the operating time to 0.1 to 10 s.

Operation Method

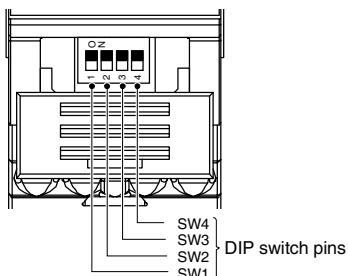
DIP Switch Settings

The operating mode is set using the DIP switch located on the front of the Unit.

K8DT-LS does not use SW2, SW3 and SW4.

Note: Open the DIP switch cover to set the DIP switch.

Keep the DIP switch cover closed while the power supply to the Relay is ON.



DIP Switch Function

Pin	ON <input type="radio"/> ↑ OFF <input type="radio"/> ↓	ON 1 OFF <input checked="" type="checkbox"/>	2 <input checked="" type="checkbox"/>	3 <input checked="" type="checkbox"/>	4 <input checked="" type="checkbox"/>
Operating mode	Automatic liquid discharge operation	<input type="radio"/>	Not used.	Not used.	Not used.
	Automatic liquid supply operation	<input checked="" type="radio"/>			

Note: All pins are set to OFF by default.

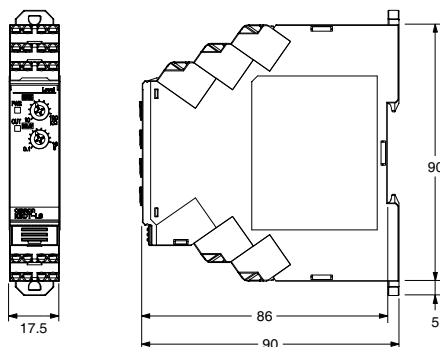
K8DT-LS

Dimensions

(Unit: mm)

Conductive Level Controller

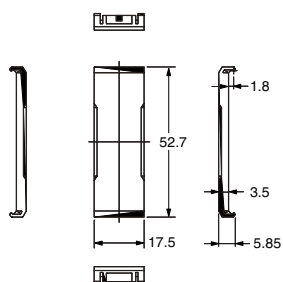
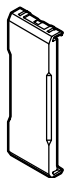
K8DT-LS



Accessories (Order Separately)

Front Cover

Y92A-D1A

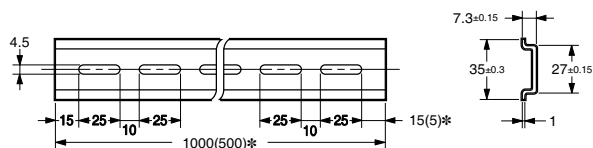
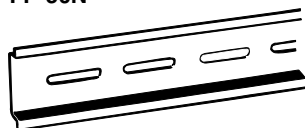


DIN Track Mounting

DIN Tracks

PF-P-100N

PF-P-50N




* Dimensions in parentheses are for the PF-P-50N.





Safety Precautions

Be sure to read the precautions for all models in the website at the following URL: <http://www.ia.omron.com/>.

Warning Indications

 CAUTION	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction, or undesirable effects on product performance.

Meaning of Product Safety Symbols

	Used to warn of the risk of electric shock under specific conditions.
	Used for general prohibitions for which there is no specific symbol.
	Used to indicate prohibition when there is a risk of minor injury from electrical shock or other source if the product is disassembled.
	Used for general mandatory action precautions for which there is no specified symbol.

CAUTION

Doing so may occasionally result in minor injury due to electric shock. Do not touch the Relay while the power supply is ON, except for the adjustment knob.



There is a risk of minor electrical shock, fire, or device failure. Do not allow any pieces of metal, conductors, or cutting chips that occur during the installation process to enter the product.



Explosions may cause minor injuries. Do not use the product in locations with inflammable or explosive gases.

There is a risk of minor electrical shock, fire, or device failure. Do not disassemble, modify, repair, or touch the inside of the product.



Use of the product beyond its life may result in contact welding or burning. Make sure to consider the actual operating conditions and use the product within its rated load and electrical life count. The life of the output relay varies significantly with the switching capacity and switching conditions.



If the Relay is used with incorrect wiring, fire may occasionally occur, possibly resulting in physical damage. Check the wiring for mistakes before you turn ON the power supply.



If the Relay fails, monitoring and alarm outputs may fail to operate. This may result in physical damage to the facilities, equipment, or other devices that are connected to it. To reduce this risk, inspect the Relay regularly. To maintain safety in the event of malfunction of the Relay, take appropriate safety measures, such as installing a monitoring device on a separate line.



If the wire insertion length is insufficient, fire may occasionally occur, possibly resulting in physical damage. Insert the wires all the way to the back.



The terminal block may be damaged if you insert a flat-blade screwdriver in the release hole with excessive force. Insert the flat-blade screwdriver into the release holes with a force of 15 N or less.



Precautions for Safe Use

1. Do not use or store the product in the following locations.
 - Locations subject to water or oil
 - Outdoor locations or under direct sunlight
 - Locations subject to dust or corrosive gases (sulfurizing gases, ammonia gases, etc.)
 - Locations subject to rapid temperature changes
 - Locations prone to icing and dew condensation
 - Locations subject to vibration and large shocks
 - Locations subject to wind and rain
 - Locations subject to static electricity or noise
 - Locations subject to insects or small animals
 - Locations subject to direct radiant heat from heating equipment
2. Use and store the product in a location where the ambient temperature and humidity are within the specified ranges. If applicable, provide forced cooling.
3. Check terminal polarity when wiring and wire all connections correctly. The power supply terminals do not have polarity.
4. Do not wire the input and output terminals incorrectly.
5. Make sure the power supply voltage and loads are within the specifications and ratings for the product.
6. Make sure the ferrule terminals for wiring are of the specified size.
7. Make sure the stripping length is 8 mm. Insert the wires all the way to the back.
8. Do not connect anything to terminals that are not being used.
9. Use a power supply that will reach the rated voltage within 1 second after the power is turned ON.
10. Keep wiring separate from high voltages and power lines that draw large currents. Do not place product wiring in parallel with or in the same path as high-voltage or high-current lines.
11. Do not install the product near equipment that generates high frequencies or surges.
12. The product may cause incoming radio wave interference. Do not use the product near radio wave receivers.
13. Install an external switch or circuit breaker and label it clearly so that the operator can quickly turn OFF the power supply.
14. Make sure the indicators operate correctly. Depending on the application environment, the indicators may deteriorate prematurely and become difficult to see.
15. The maximum terminal temperature is 80°C. Use wires with a temperature resistance of at least 80°C.
16. Do not use the product if it is accidentally dropped. The internal components may be damaged.
17. Be sure you understand the contents of this catalog and handle the product according to the instructions provided.
18. Do not install the product in any way that would place a load on it.
19. When discarding the product, properly dispose of it as industrial waste.
20. When using the product, remember that the power supply terminals carry a high voltage.
21. The product must be handled only by trained electricians.
22. Prior to operation, check the wiring before you supply power to the product.
23. Do not install the product immediately next to heat sources.
24. Perform periodic maintenance.
25. Do not wire anything to the release holes.
26. When you insert a flat-blade screwdriver into a release hole, do not tilt or twist the screwdriver. The terminal block may be damaged.
27. Insert a flat-blade screwdriver into the release holes at an angle. The terminal block may be damaged if the screwdriver is inserted straight in.
28. Do not allow the flat-blade screwdriver to fall when you are holding it in a release hole.
29. Do not bend a wire past its natural bending radius or pull in it with excessive force. Doing so may break the wires.
30. Do not insert more than one wire into each terminal insertion hole.

31. To prevent wire materials from smoking or igniting, use the wiring materials given in the following table.

Recommended wire	Stripping length	
	With Ferrules	Without Ferrules
0.25 to 1.5mm ² /Equivalent to AWG24 to 16	10 mm	8 mm

Note: Please use Ferrules with UL certification (R/C).

32. Use only the specified wires for wiring.

33. When wiring the terminals, allow some leeway in the wire length.

34. Make sure that the power supply is turned OFF before you change any DIP switch setting.

Precautions for Correct Use

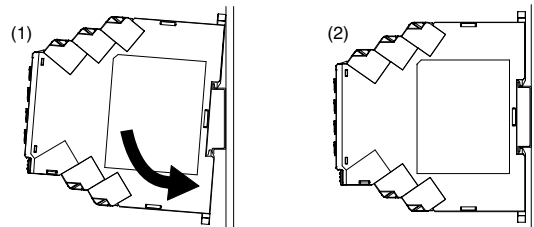
Observe the following operating methods to prevent failure and malfunction.

1. Use the power supply voltage, input power, and other power supplies and converters with suitable capacities and rated outputs.
2. When cleaning the product, do not use thinners or solvents. Use commercial alcohol.
3. If you use stranded wires, make sure that there are no loose wire strands.
4. If you wire crossovers and connect terminal blocks in parallel, a large current will flow. Make sure that the current does not exceed 10 A.
5. The terminal block may be damaged if the recommended tool is not used. Use the recommended flat-blade screwdriver to operate the release holes.

Correct Mounting Direction, Mounting, and Removing

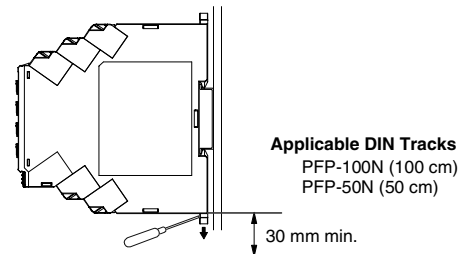
Mounting to DIN Track

To mount the Controller to a DIN Track, hook the Controller onto the DIN Track and press the Controller in the direction of the arrow until you hear it lock into place.



Removing from the DIN Track

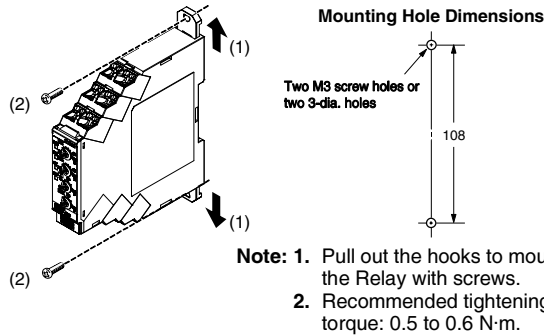
To remove the Controller, insert a screwdriver into the hook on the top or bottom and pull out the hook to release the Controller.



- Leave at least 30 mm of space between the product and other devices to allow easy installation and removal.

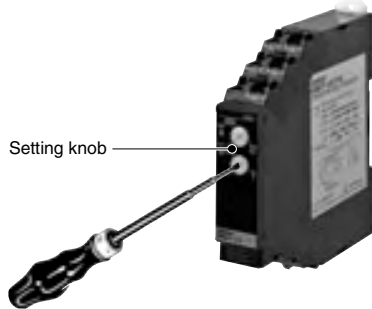
Screw Mounting

1. Pull out the two hooks on the back of the Controller to the outside until you hear them click in place.
2. Insert M3 screws into the hook holes and secure the Controller.



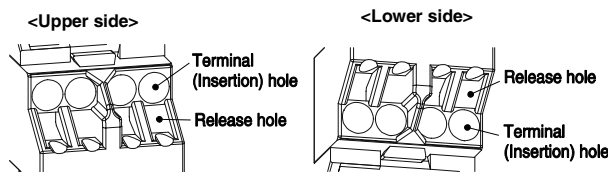
Adjusting the Setting Knobs

- Use a flat-blade screwdriver to adjust the setting knobs. The knobs have a stopper that prevents them from turning beyond the full right or left position. Do not force a knob beyond these points.



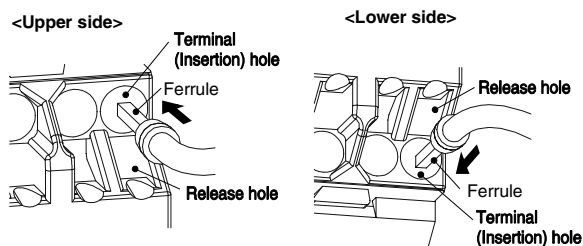
- To reduce the error in the setting knob, always turn the setting knob from the minimum setting toward the maximum setting.

Connecting Wires to the Push-In Plus Terminal Block
Part Names of the Terminal Block



Connecting Wires with Ferrules

Insert the ferrule straight into the terminal block until the end strikes the terminal block.

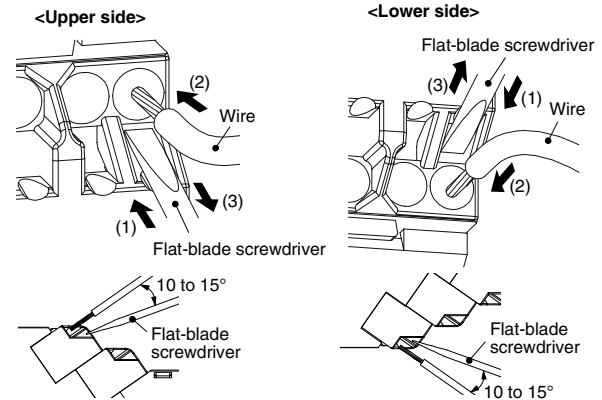


If a wire is difficult to connect because it is too thin, use a flat-blade screwdriver in the same way as when connecting stranded wire.

Connecting Stranded Wires

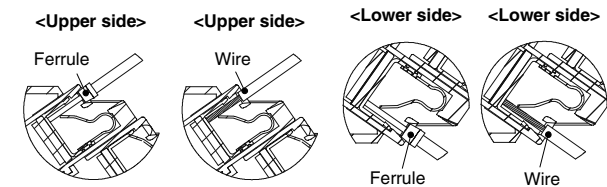
Use the following procedure to connect the wires to the terminal block.

1. Hold a flat-blade screwdriver at an angle and insert it into the release hole. The angle should be between 10° and 15°. If the flat-blade screwdriver is inserted correctly, you will feel the spring in the release hole respond.
2. With the flat-blade screwdriver still inserted into the release hole, insert the wire into the terminal hole until it strikes the terminal block.
3. Remove the flat-blade screwdriver from the release hole.



Checking Connections

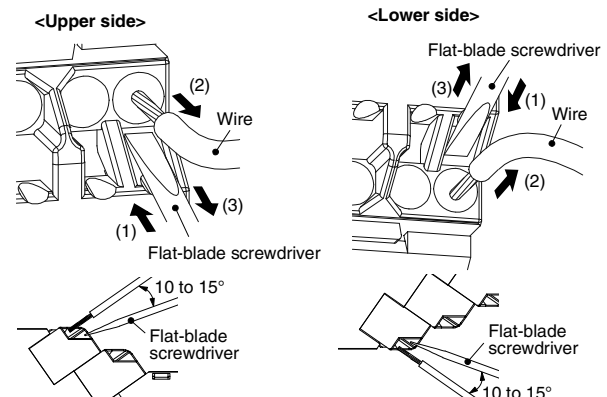
- After the insertion, pull gently on the wire to make sure that it will not come off and the wire is securely fastened to the terminal block.
- To prevent short circuits, insert the stripped part of a stranded wire or the conductor part of a ferrule until it is hidden inside the terminal insertion hole. (See the following diagram.)



Removing Wires from the Push-In Plus Terminal Block

Use the following procedure to remove wires from the terminal block. The same method is used to remove stranded wires and ferrules.

1. Hold a flat-blade screwdriver at an angle and insert it into the release hole.
2. With the flat-blade screwdriver still inserted into the release hole, remove the wire from the terminal insertion hole.
3. Remove the flat-blade screwdriver from the release hole.



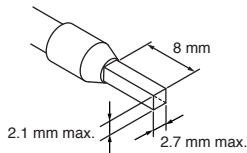
K8DT-LS

Recommended Ferrules and Tools

Recommended Ferrules

Wire		Ferrule length (mm)	Recommended ferrules		
(mm ²)	(AWG)		Manufactured by Phoenix Contact	Manufactured by Weidmuller	Manufactured by Wago
0.25	24	8	AI0.25-8	H0.25/12	FE-0.25-8N-YE
0.34	22	8	AI0.34-8	H0.34/12	FE-0.34-8N-TQ
0.5	20	8	AI0.5-8	H0.5/14	FE-0.5-8N-WH
0.75	18	8	AI0.75-8	H0.75/14	FE-0.75-8N-GY
1	18	8	AI1-8	H1.0/14	FE-1.0-8N-RD
1.5	16	8	AI1.5-8	H1.5/14	FE-1.5-8N-BK
Recommended crimp tool			CRIMPFOX6 CRIMPFOX6T-F CRIMPFOX10S	PZ6 roto	Variocrimp4

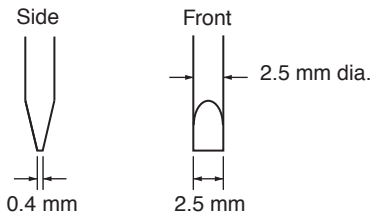
- Note:**
1. Make sure that the outer diameter of the wire coating is smaller than the inner diameter of the insulation sleeve of the recommended ferrule.
 2. Make sure that the ferrule processing dimensions conform to the following figures.



Recommended Flat-blade Screwdriver

Use a flat-blade screwdriver to connect and remove wires.

The following table shows manufacturers and models as of 2015/Dec.



Model	Manufacturer
XW4Z-00B	Omron
ESD0.40X2.5	Wera
SZF 0.4X2.5	Phoenix Contact
0.4X2.5X75 302	Wiha
AEF.2.5X75	Facom
210-719	Wago
SDI 0.4X2.5X75	Weidmuller

EN/IEC Standard Compliance

- Refer to the contents of this datasheet for cable selection and other conditions for compliance with EMC standards.

Precaution on EN Standard Compliance

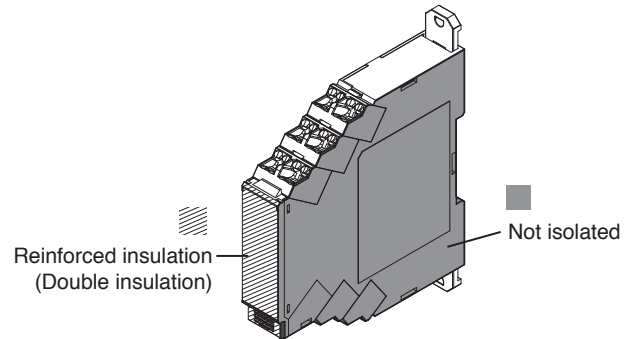
The K8DT complies with EN 60947-5-1 when it is built into a panel, but observe the following handling methods to ensure compliance with the requirements of this standard.

Wiring

Overtoltage category III

Pollution degree 2

- Open-frame Device
- If basic, double, or reinforced insulation is required, use the basic, double, or reinforced insulation defined in IEC 60664 that is suitable for the maximum applied voltage for the clearance, solid insulation, and other factors.
- There is basic insulation between the power supply terminals and input terminals.
- There is basic insulation between the power supply terminals and output terminals.
- There is basic insulation between the input terminals and output terminals.
- Operating section must have reinforced or double insulation.
- The sides of the case are not isolated.
- Connect the output contacts (contacts with different polarity) so that they reach the same potential.



Terms and Conditions of Sale

1. **Offer; Acceptance.** These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms.
2. **Prices; Payment Terms.** All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice.
3. **Discounts.** Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.
4. **Interest.** Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms.
5. **Orders.** Omron will accept no order less than \$200 net billing.
6. **Governmental Approvals.** Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
7. **Taxes.** All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.
8. **Financial.** If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts.
9. **Cancellation; Etc.** Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
10. **Force Majeure.** Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
11. **Shipping; Delivery.** Unless otherwise expressly agreed in writing by Omron:
 - a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
 - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
 - c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
 - d. Delivery and shipping dates are estimates only; and
 - e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.
12. **Claims.** Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
13. **Warranties.** (a) **Exclusive Warranty.** Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied. (b) **Limitations.** OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right. (c) **Buyer Remedy.** Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty. See <http://www.omron247.com> or contact your Omron representative for published information.
14. **Limitation on Liability; Etc.** OMRON COMPANIES SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE OR STRICT LIABILITY. Further, in no event shall liability of Omron Companies exceed the individual price of the Product on which liability is asserted.
15. **Indemnities.** Buyer shall indemnify and hold harmless Omron Companies and their employees from and against all liabilities, losses, claims, costs and expenses (including attorney's fees and expenses) related to any claim, investigation, litigation or proceeding (whether or not Omron is a party) which arises or is alleged to arise from Buyer's acts or omissions under these Terms or in any way with respect to the Products. Without limiting the foregoing, Buyer (at its own expense) shall indemnify and hold harmless Omron and defend or settle any action brought against such Companies to the extent based on a claim that any Product made to Buyer specifications infringed intellectual property rights of another party.
16. **Property; Confidentiality.** Any intellectual property in the Products is the exclusive property of Omron Companies and Buyer shall not attempt to duplicate it in any way without the written permission of Omron. Notwithstanding any charges to Buyer for engineering or tooling, all engineering and tooling shall remain the exclusive property of Omron. All information and materials supplied by Omron to Buyer relating to the Products are confidential and proprietary, and Buyer shall limit distribution thereof to its trusted employees and strictly prevent disclosure to any third party.
17. **Export Controls.** Buyer shall comply with all applicable laws, regulations and licenses regarding (i) export of products or information; (iii) sale of products to "forbidden" or other proscribed persons; and (ii) disclosure to non-citizens of regulated technology or information.
18. **Miscellaneous.** (a) **Waiver.** No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) **Assignment.** Buyer may not assign its rights hereunder without Omron's written consent. (c) **Law.** These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) **Amendment.** These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) **Severability.** If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) **Setoff.** Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (g) **Definitions.** As used herein, "including" means "including without limitation"; and "Omron Companies" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

Certain Precautions on Specifications and Use

1. **Suitability of Use.** Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases but the following is a non-exhaustive list of applications for which particular attention must be given:
 - (i) Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.
 - (ii) Use in consumer products or any use in significant quantities.
 - (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
 - (iv) Systems, machines and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to this Product.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON'S PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.
2. **Programmable Products.** Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.
3. **Performance Data.** Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.
4. **Change in Specifications.** Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.
5. **Errors and Omissions.** Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

OMRON AUTOMATION AND SAFETY • THE AMERICAS HEADQUARTERS • Chicago, IL USA • 847.843.7900 • 800.556.6766 • www.omron247.com

OMRON CANADA, INC. • HEAD OFFICE

Toronto, ON, Canada • 416.286.6465 • 866.986.6766 • www.omron247.com

OMRON ELECTRONICS DE MEXICO • HEAD OFFICE

México DF • 52.55.59.01.43.00 • 01-800-226-6766 • mela@omron.com

OMRON ELECTRONICS DE MEXICO • SALES OFFICE

Apodaca, N.L. • 52.81.11.56.99.20 • 01-800-226-6766 • mela@omron.com

OMRON ELETRÔNICA DO BRASIL LTDA • HEAD OFFICE

São Paulo, SP, Brasil • 55.11.2101.6300 • www.omron.com.br

OMRON ARGENTINA • SALES OFFICE

Cono Sur • 54.11.4783.5300

OMRON CHILE • SALES OFFICE

Santiago • 56.9.9917.3920

OTHER OMRON LATIN AMERICA SALES

54.11.4783.5300

OMRON EUROPE B.V. • Wegalaan 67-69, NL-2132 JD, Hoofddorp, The Netherlands. • +31 (0) 23 568 13 00 • www.industrial.omron.eu

Authorized Distributor:

Automation Control Systems

- Machine Automation Controllers (MAC) • Programmable Controllers (PLC)
- Operator interfaces (HMI) • Distributed I/O • Software

Drives & Motion Controls

- Servo & AC Drives • Motion Controllers & Encoders

Temperature & Process Controllers

- Single and Multi-loop Controllers

Sensors & Vision

- Proximity Sensors • Photoelectric Sensors • Fiber-Optic Sensors
- Amplified Photomicrosensors • Measurement Sensors
- Ultrasonic Sensors • Vision Sensors

Industrial Components

- RFID/Code Readers • Relays • Pushbuttons & Indicators
- Limit and Basic Switches • Timers • Counters • Metering Devices
- Power Supplies

Safety

- Laser Scanners • Safety Mats • Edges and Bumpers • Programmable Safety Controllers • Light Curtains • Safety Relays • Safety Interlock Switches