

## Male insert - HC-D 25-I-CT-M - 1584392

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HEAVYCON male insert, D25 series, 25-pos., crimp connection



### Key commercial data

Packing unit	1 PCE
Weight per Piece (excluding packing)	42.0 GRM
Custom tariff number	85366990
Country of origin	China

### Technical data

#### General

Note	For HEAVYCON housing type D25, CK1,6-ED crimp contacts (crimp contacts not supplied as standard)
Connection method	Crimp connection
Pollution degree	3
Surge voltage category	III
Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Number of positions	25+PE
Insertion/withdrawal cycles	≥ 500
Design	D25
Connection in acc. with standard	IEC / EN
Conductor cross section	0.14 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Connection cross section AWG	26 ... 14

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## Technical data

### General

Stripping length of the individual wire	8 mm
	6 mm (2.5 mm <sup>2</sup> )
Assembly instructions	- Use of HC-CST (1676857) coding pins and HC-CBU (1676860) coding sockets has been prescribed.
Connection	Connectors may be plugged in only when there is no load/voltage.

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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### Material data

Inflammability class according to UL 94	V0
Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PA

### Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

## Classifications

### eCl@ss

eCl@ss 4.0	27140816
eCl@ss 4.1	27140816
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27261205
eCl@ss 7.0	27440207
eCl@ss 8.0	27440207

### ETIM

ETIM 2.0	EC000438
ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438

### UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522

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### Classifications

#### UNSPSC

UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

### Accessories

#### Accessories

#### Assembly tool

Removal tool - VC-EW 1,6 - 1884869



Contact removal tool, for turned and rolled CK- 1.6-... contacts

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#### Coding element

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

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Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

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### Accessories

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#### Crimp contact

Crimp contact - CK1,6-ED-0,37ST AG - 1663336



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,50ST AG - 1663349



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,75ST AG - 1663352



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-1,00ST AG - 1663365



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-1,50ST AG - 1663378



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm<sup>2</sup>, silver-plated

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## Male insert - HC-D 25-I-CT-M - 1584392

### Accessories

Crimp contact - CK1,6-ED-2,50ST AG - 1663381



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,37ST AU - 1674901



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-0,50ST AU - 1672453



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-0,75ST AU - 1674914



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-1,00ST AU - 1674888



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, gold-plated

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## Male insert - HC-D 25-I-CT-M - 1584392

### Accessories

Crimp contact - CK1,6-ED-1,50ST AU - 1674875



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK1,6-ED-2,50ST AU - 1674927



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm<sup>2</sup>, gold-plated

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### Crimping tool

Crimping pliers - CRIMPFOX-1,6/2,5-ED-4,0 - 1687419



Crimping pliers, for turned contacts, CK 1.6 ED... and CK 2.5 ED...

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### Mounting material

Screw - HC-A-PES - 1584868



PE screw for contact inserts of A series

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### Plug assembly frame

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## Accessories

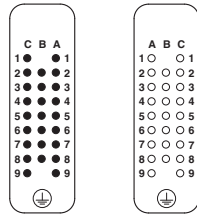
Connector assembly frame - HC-SMR-D25 - 1604023



HEAVYCON connector assembly frame, for contact inserts of type D25

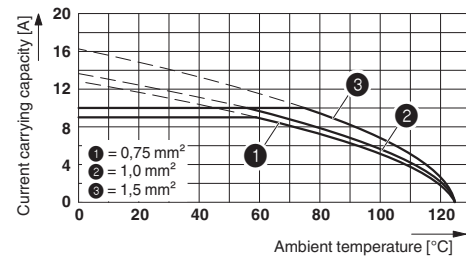
## Drawings

Schematic diagram



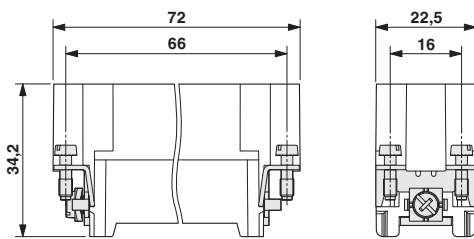
Connector pin assignment connection side: Left pin; right socket

Diagram



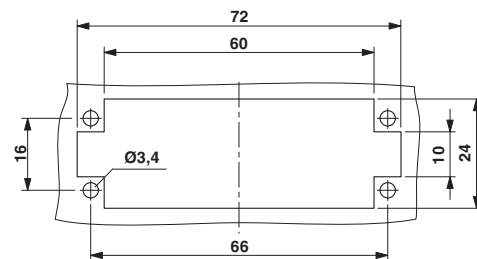
Derating diagram: HC-D...C series

Dimensioned drawing



Male insert

Dimensioned drawing



Panel cutout