

4

3

2

1

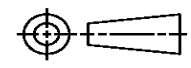
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-16-009824	28JUL2016	GK	SD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836284-1

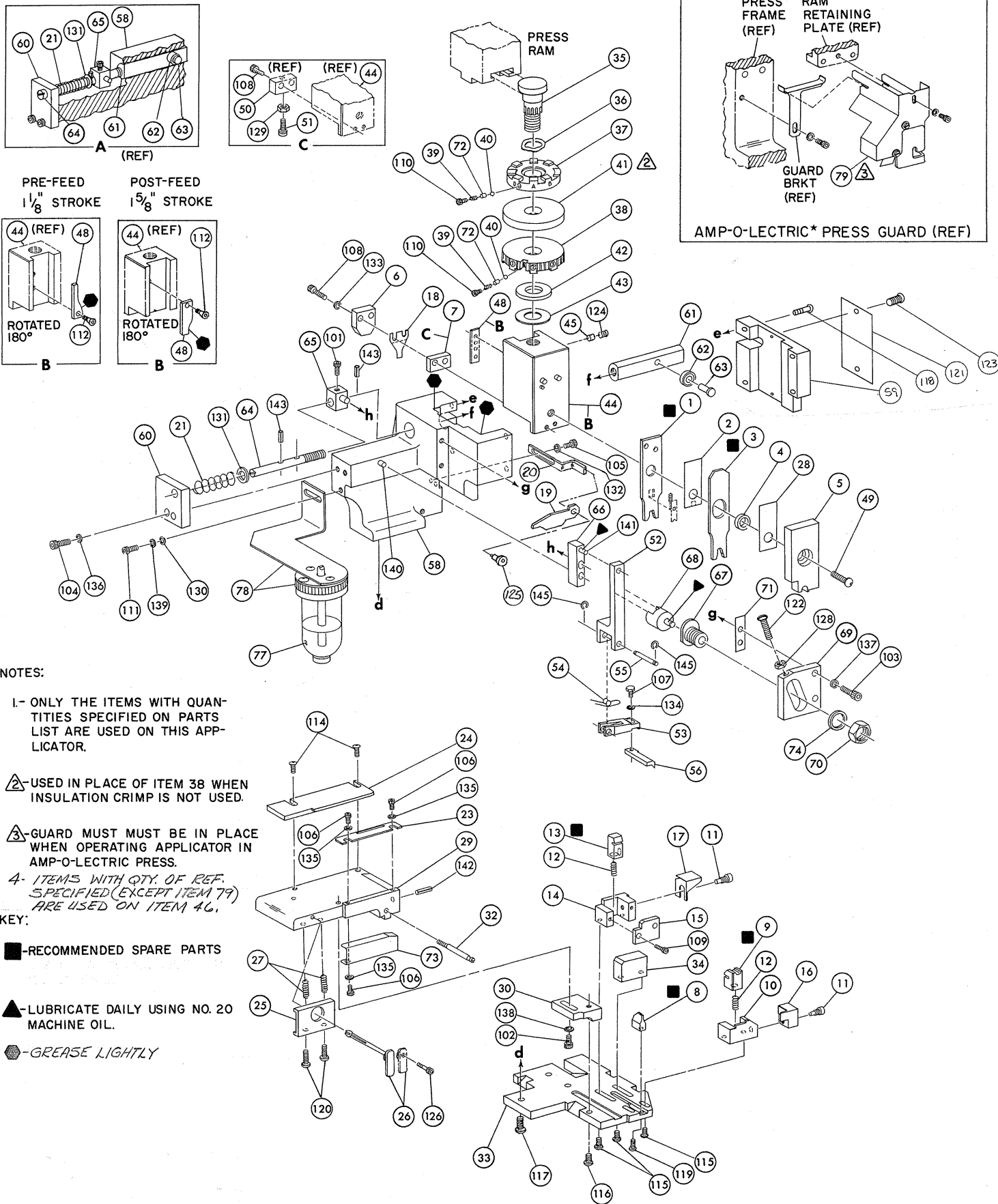
FOR REPLACEMENT PARTS FOR APPLICATOR 466441-5  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
466441-5

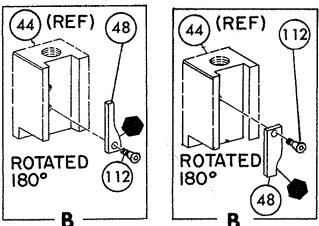
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
DIMENSIONS:		CHK	GOPALAKRISHNA HV			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		
MATERIAL		PRODUCT SPEC		NAME		
FINISH		APPLICATION SPEC		MINIATURE QUICK CHANGE APPLICATOR SIDE FEED FASTON TAB		
		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
			A3		©- 466441-5	
CUSTOMER DRAWING			SCALE	SHEET 1 OF 2	REV D1	



THIS IS A CONTROLLED DOCUMENT.



PRE-FEED 1 1/8" STROKE  
POST-FEED 1 5/8" STROKE



- NOTES:
- I- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - △- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - ▲- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- KEY:
- RECOMMENDED SPARE PARTS
  - ▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	55
—	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	—	—	BUMPER, HOLDDOWN	52
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	—	—	SPACER, TONKER	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE-FEED 1 1/8 STROKE	49
—	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133	—	—	DISC, SPACER	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	46
—	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	45
—	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	44
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	43
—	—	—	127	—	—	DISC, SPACER	42
—	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	41
1	456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	40
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	39
2	21017-2	DRIVE SCR (#2 X .19)	123	1	5-690141-1	DISC, WIRE	38
REF.	6-23715-4	SCR, PAN HD MACH (6-32 X 1.25) FEED ADJ	122	1	22480-5	WASHER, SPRING	37
1	461264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	36
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	120	1	690786-2	SUPPORT, TERMINAL	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	33
REF.	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117	—	—	—	32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	31
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-2	PLATE, STRIP GUIDE	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	—	455888-4	SPACER, FRONT SHEAR DEPRESSOR	29
—	—	—	113	2	1-22284-0	SPRING, DRAG	28
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .35) CAM	112	1	690546-1	LEVER, DRAG RELEASE	27
—	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	26
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	690440-6	GUIDE STRIP (REAR)	25
—	—	SCR, SKT HD CAP (6-32 X ) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	24
—	—	SCR, SKT HD CAP (8-32 X ) DEPRESSOR	108	—	—	—	23
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	22
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	—	—	HOLDER, TERMINAL	19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	—	—	GUARD, CHIP (REAR)	18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	—	—	PLATE, SHEAR (REAR)	16
REF.	455749-1	GUARD, WINDOW	79	—	—	HOLDER, SHEAR (REAR)	15
REF.	1-465184-0	LUBRICATOR ASSY	78	—	—	SHEAR, FLOAT (REAR)	14
—	—	OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	13
—	—	—	76	1	690461-1	STOP, SHEAR	12
REF.	458109-1	WASHER, SPECIAL	75	1	690459-1	HOLDER, SHEAR (FRONT)	11
1	454877-3	PLATE, STRIP GUIDE COVER	74	1	454276-1	SHEAR, FLOAT (FRONT)	10
2	690603-1	SPRING, ASSIST	73	1	690471-4	ANVIL	9
REF.	690517-1	SPACER	72	—	—	SPACER, DEPRESSOR (REAR)	8
—	22594-8	NUT, HEX	71	—	—	DEPRESSOR, SHEAR (REAR)	7
—	240628-1	PLATE, ADJUSTMENT	70	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	6
—	240626-1	SHAFT, PIVOT	69	1	238011-4	SPACER, TUBULAR, INS CRIMPER	5
—	240633-1	BUSHING	68	1	683454-1	CRIMPER, INSULATION	4
—	455680-1	LEVER, INTERMEDIATE	67	1	455888-9	SPACER, CRIMPER	3
—	240629-1	BLOCK, PIVOT	66	1	2-456406-0	CRIMPER, WIRE	2
—	240632-2	SCREW, ADJUSTMENT FEED ROD	65	—	—	—	1
—	240659-3	PIN, CAM ROLLER	64	—	—	—	—
—	240658-1	ROLLER, CAM	63	—	—	—	—
—	454398-2	ROD, FEED	62	—	—	—	—
REF.	454178-1	GUIDE, FEED ROD	61	—	—	—	—
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.062	18	—		12490
B	.060	20	—		63857
C	.057	22	—		
D	NOT USED				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	TO APPLY TERMINAL SPEC 114-2036
CUSTOMER NAME	APPL SERIAL NO	DISTRIBUTION
ADDRESS	PURCHASE ORDER	ORIGINAL
CITY	ENG APP	CUSTOMER COPY
		FIELD ENG COPY

ECN 0150-0392-03	DATE 4-03	SET UP GAGE 10-1
ECN 0150-1103-01	DATE 10-01	458637-1 43
ECN 0150-6178-95	DATE 5/95	DR 6-17-95 APP 0179
ECN A-331091	DATE 9-91	REVISION 10/1/91
ECN A157588	DATE 11-88	REVISION 11/1/88
ECN A-085788	DATE 11-88	REVISION 11/1/88
ECN 466441-2	DATE 11-88	REVISION 11/1/88