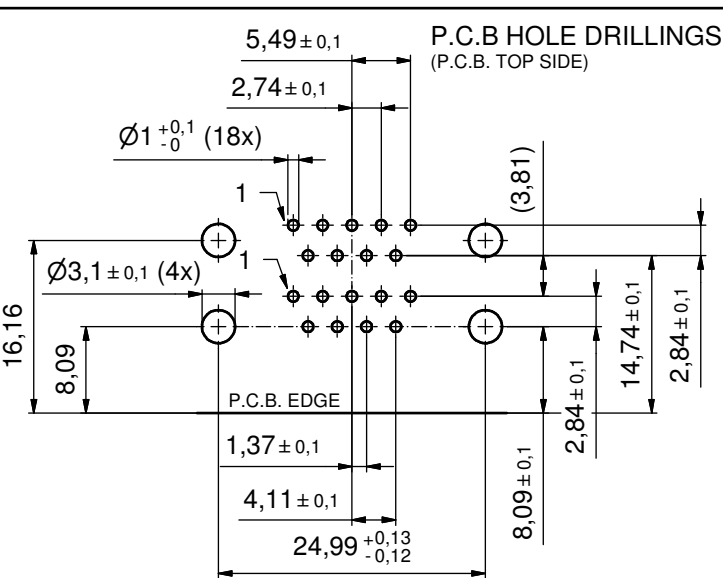


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NOTES:

1. METALSHELLS: STEEL; min. 315µm TIN over 40-80µm NICKEL
2. INSULATORS: PBT GF UL 94 V-0, BLACK
3. CONTACTS: COPPER ALLOY; PLATING (SEE PART NO):
 - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 - PLEASE ADD B for 20µm HARD GOLD over min. 50µm NICKEL
 - PLEASE ADD C for 30µm HARD GOLD over min. 50µm NICKEL
4. METAL BRACKETS: ZINC DIE CAST; 300µm COPPER/40-120µm NICKEL/120-200µm TIN
5. THREADED LOCKS: COPPER ALLOY; min. 200µm TIN over 80µm NICKEL
6. FIXING PLATE: PBT GF UL 94 V-0, BLACK
7. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
8. CONNECTOR IS PART MARKET: 163 □ 15359X CONEC ABC

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finish:	tolerance	dim. in mm	
	date	name	
	drawn	23.07.13	Henneboel
	appd.	23.07.13	Koch
	norm		
	d-old		
a	Original		
rev.	description	date	name

scale:	2:1
material:	SEE NOTES
title:	D-SUB DUAL PORT 15,88mm 9pos. MALE / 9pos. MALE threaded lock, metal plate and fixing plate
dwg no:	16K1A3288
DIN-A3	sh: 1
part no:	163 □ 15359X (see note 3)

