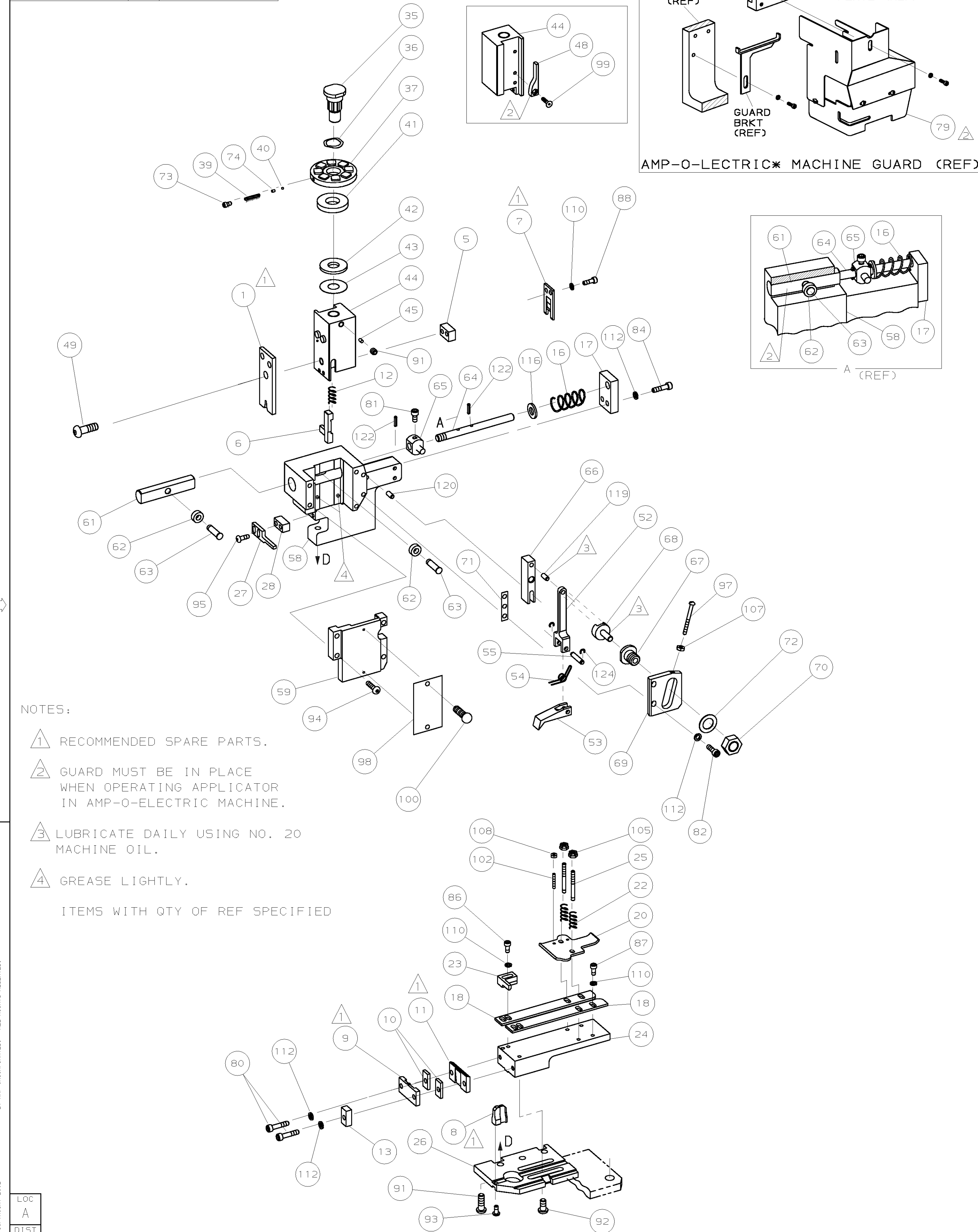


PART NUMBER	REV	FIRST USED
567326-2	D	122500-1

THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
- ITEMS WITH QTY OF REF SPECIFIED

REF	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	24	REF	454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA) FD ADJ ROD	122	REF	453736-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	120	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	119	REF	691499-1	SPRING, FEED FINGER	54
REF	21899-4	WASHER, FLAT (5/16 Ø) SCR ADJ	116	REF	240635-1	FINGER, FEED	53
REF	21024-5	WASHER, LOCK (NO. 10) FEED ADJ PLATE	114	REF	240634-3	LEVER, TERMINAL	52
2	21024-5	WASHER, LOCK (NO. 10) SHEAR PLATES	113	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
REF	21024-5	WASHER, LOCK (NO. 10) FEED ROD GUIDE	112	1	690602-5	CAM, PRE-FEED 1 1/8 STROKE	48
7	21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	110	1			47
2	21018-4	NUT, HEX MACH (4-40) DRAG	108	1	690191-1	PLUG, NYLON	45
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	107	1	455674-1	RAM	44
2	21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	105	1	690125-1	WASHER, LAMINATED	43
2	2-21006-6	SCR, SKT SET OVAL PT (4-40x.75) DRAG	102	1	690124-1	WASHER, RAM	42
1	21009-2	SCR, SKT SET (1/4-20x.25 LOC-WEL) RAM	101	1	690223-1	DISC, SPACER	41
2	21017-2	SCR, DRIVE (#2x.19) IDENT PLATE	100	1	23241-6	BALL, STEEL	40
1	1-21002-7	SCR, BHC (6-32x.38) CAM	99	1	690170-1	SPRING, COMPRESSION	39
1	461264-1	PLATE, IDENTIFICATION	98	1			38
REF	6-23715-5	SCR, PAN HDMACH (6-32x1.50) FEED ADJ	97	1	3-690141-2	DISC, WIRE	37
2	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95	1	22480-5	WASHER, SPRING	36
REF	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94	1	690212-1	POST, RAM	35
1	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	93	1			34
4	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	92	1			33
REF	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91	1	458980-2	APPLICATOR, BASIC (SUB ASSY)	32
2	2-21000-8	SCR, SKT CAP (8-32x.75) SHEAR BLADE	88	1			31
3	2-21000-6	SCR, SKT CAP (8-32x.375) STRIP GUIDE	87	1			30
2	2-21000-8	SCR, SKT CAP (8-32x.75) HOLD DOWN	86	1			29
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	84	1	3-690451-2	SPACER, STRIPPER	28
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	82	2	240639-1	STRIPPER	27
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	81	1	455676-1	PLATE, BASE	26
2	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	80	2	22354-8	DRAG, STUD	25
REF	455745-1	GUARD, WINDOW	79	1	458803-2	PLATE, STRIP GUIDE	24
				1	240825-4	STRIP, HOLD PLATE	23
				1	4-22281-1	SPRING, DRAG	22
				1			21
				1	454177-1	DRAG, STOCK	20
				1			19
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	82	2	454204-1	GUIDE, STRIP (FRONT)	18
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	81	1	454178-1	GUIDE, FEED ROD	17
2	3-21000-9	SCR, SKT CAP (10-32x.1.00) SHEAR PL	80	1	4-22284-9	SPRING, FEED RETURN	16
REF	455745-1	GUARD, WINDOW	79	1			15
				1			14
				1	690481-2	SPACER, HOLD DOWN	13
				1	23846-1	SPRING, HOLD DOWN	12
				1	240833-2	PLATE, REAR SHEAR	11
				2	6-240645-3	SPACER, SHEAR PLATE	10
1	690603-1	SPRING, ASSIST	74	1	690796-2	PLATE, FRONT SHEAR	9
1	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	73	1	2-240693-6	ANVIL	8
REF	458109-1	WASHER, FLAT (SPECIAL)	72	1	6-240651-8	BLADE, SLUG	7
REF	690517-1	SPACER	71	1	455892-9	HOLD DOWN, TERMINAL	6
REF	22594-8	NUT, HEX	70	1	5-240641-0	SPACER, SHEAR BLADE	5
REF	240628-1	PLATE, ADJ	69				4
REF	240626-1	SHAFT, PIVOT	68				3
REF	240633-1	BUSHING	67				2
REF	455680-1	LEVER, INTERMEDIATE	66	1	1-456405-3	CRIMPER, WIRE	1
REF	240629-1	BLOCK, PIVOT	65				
REF	240632-2	SCREW, ADJ	64				
REF	240659-3	PIN, CAM ROLLER	63				
REF	240658-1	CAM, ROLLER	62				
REF	454398-1	ROD, FEED	60				

TERM APPL SPEC 114-2036

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	.187 FASTIN	FASTON
A	.060	16			63521
B	.052	18			
C	.047	20			
D	NOT USED				
CRIMP WIRE	SIZE	TYPE	FEED	APPL INST	
	.080	F	.810	A1 8039	
INSUL	-	-			
WIRE RANGE	20-16	INSULATION RANGE	-	MACHINE NO	565435-5
REMARKS					
AMP-O-ELECTRIC PRE-FEED					

QTY	RECD	PER	ASSY	PARTS LIST
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:				
DR	27AUG02	APP	27AUG02	
C.ERISMAN		T.ELBIN		
CHK	27AUG02	REL	-	
C.ERISMAN				
NAME: END FEED HDM APPLICATOR MACHINE REF: MINI APPL				
SCALE	-	DWG NO	567326-2	SHEET 1 OF 1
REVISION RECORD				
P	F	L	T	R
D	ECN 0150-1354-04	TE	10-04	
C	ECN 0150-0600-03	TE	6-03	
B	015A-0602-02	CE	AUG02	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				