

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
	2266559-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1	
	2266559-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2266559-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2266559-4	-	-		
	2266559-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-
						PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1
	2266559-6	A	NON-CRIMP HEIGHT ADJUST	NON-CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266559-7	A	CRIMP TOOLING KIT			-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	2.94 mm [.116]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: Kostal TERMINAL	Kostal CRIMP SPECIFICATION
TERMINAL NAME: Mini Laminar-contact MLK 1.2	
WIRE STRIP LENGTH 3.60-4.37 mm [1.42-.172 IN]	INSULATION DIAMETER RANGE Ø
TERMINAL APPLICATION SPECIFICATION DOC00061540 Rev Attachment-6	

TERMINALS APPLIED				
TE TERMINAL	Kostal TERMINAL	TE SEAL	Kostal SEAL	CABLE DIAMETER
2113609-1	32140734110	1949520-1	10800507250	Ø1.20-1.70 mm
2113609-2	32124734110	1572751-1	10800444521	Ø1.40-2.20 mm
2113609-3	32125734110			
2113609-4	32140734160			
2113609-5	32124734160			
2113609-6	32125734160			
2113609-7	32140651810			
2113609-8	32124651810			
2113609-9	32125651810			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG OR 0.35mm2	0.76+/-0.03 [.030+/- .001]	6.5

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266559-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266559-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266559-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266559-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 5.04.
- 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 14 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

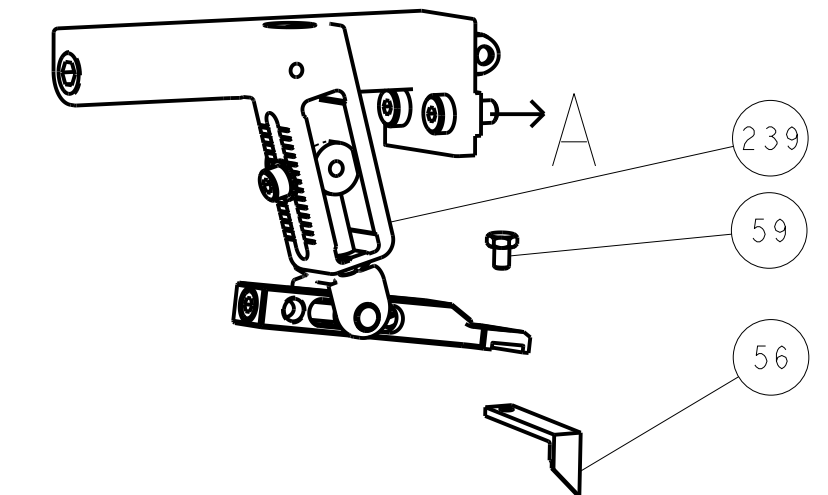
SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	CHK
			1	DEVELOPMENT	29OCT2014	JH
			A	RELEASED	26NOV2014	BH

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO	
-	-	-	-	1	2079988-1 BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1 FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1 DETENT PIN	247
-	1	-	1	1	1-22279-3 SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1 RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-4 CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1 WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1 RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7 SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	2168400-6 SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1 MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-1 AIR FEED MODULE	238
-	-	1	1	-	2119740-2 TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3 SPACER, FEEDER	198
-	-	-	-	2	21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1 MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2 COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1 SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1 HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4 MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1 SERVO FEED LATCH ASM	133
-	-	REF	REF	-	2119944-1 FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-5 SPACER, CRIMPER	82
-	1	1	1	1	2119956-1 DOCUMENTATION PACKAGE	71
-	1	-	-	1	2119740-1 TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	-	1	2119793-1 LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5 SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	1	1	1	1	2079383-4 SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5 SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3 SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1338683-8 FEED PAWL	56
-	4	4	4	4	2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2168083-8 SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	5018030-1 NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5 BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2 SPACER, TONKER	50
-	-	-	-	1	18023-9 SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1 FEED CAM, PRE FEED	48
-	-	-	-	1	2119653-1 FEED CAM, POST FEED	47
-	1	1	1	1	2119656-9 APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	-	1	2119370-1 RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7 SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	-	1	2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	-	1	2119957-1 APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-4 RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1 FA HEAD, ATLANTIC STYLE	37
-	1	-	-	1	2119092-1 BOLT, ADJUSTMENT	35
-	1	1	1	1	3-1752356-3 SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5 SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1 HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1-1320908-2 SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-4 ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3 SPACER, CRIMPER	28
-	1	1	1	1	240792-1 DRAG, TERMINAL	27
-	1	1	1	1	1320928-2 STRIP GUIDE	24
-	1	1	1	1	2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2 WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1 STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1 INSERT, SHEAR	13
-	1	1	1	1	3-22280-3 SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4 STOP, SHEAR	11
-	1	1	1	1	2119805-1 SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1 FLOATING SHEAR, FRONT	9
-	1	1	1	1	3-1633917-7 ANVIL, COMBINATION	8
-	1	1	1	1	2-240641-0 SPACER	7
-	-	-	-	-	-	6
-	1	1	1	1	2-2119781-4 DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-9 BLOCK, CRIMPER SPACER	4
-	1	1	1	1	5-1803018-2 CRIMPER, INSULATION O	3
-	1	1	1	1	1-455888-2 SPACER, CRIMPER	2
-	1	1	1	1	1-1333281-2 CRIMPER, WIRE PREMIUM	1

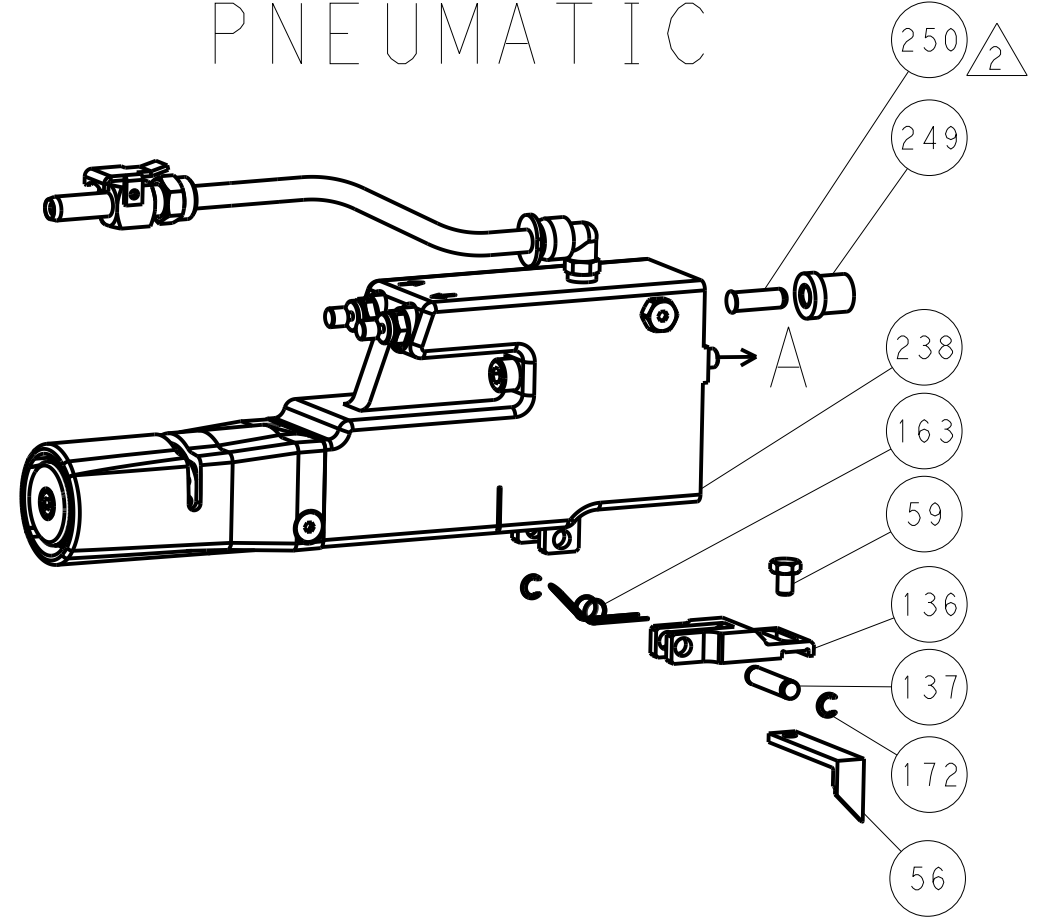
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN	29OCT2014	TE Connectivity Harrisburg, PA 17105-3608
0 PLC ±.5 1 PLC ±.5 2 PLC ±.5 3 PLC ±.5 4 PLC ±.5 ANGLES ±.0001		±.013 ±.013 ±.013 ±.013 ±.013		CHK	29OCT2014	
MATERIAL		FINISH		APVD	29OCT2014	NAME
				PRODUCT SPEC		Ocean Side Feed Applicator
				APPLICATION SPEC		SIZE
				WEIGHT		CAGE CODE
						DRAWING NO
						RESTRICTED TO
						A1 00779 ©=2266559
						Customer Accessible Production Drawing
						SCALE 1:2 SHEET 1 of 4 REV A

LOC	DIST	REV	DATE	BY	APP'D
A	66				

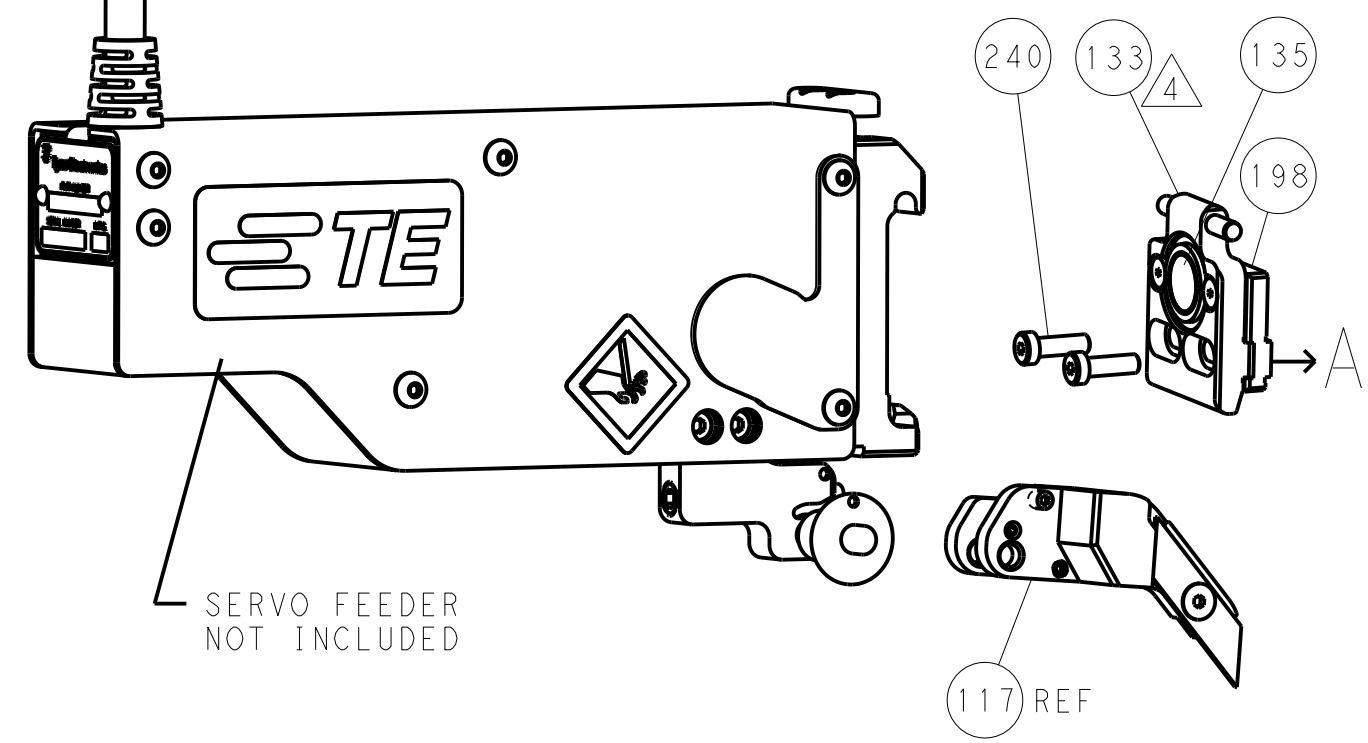
FEED TYPE MECHANICAL



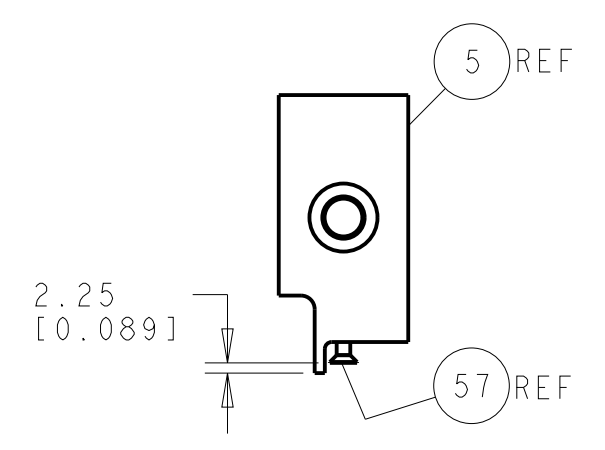
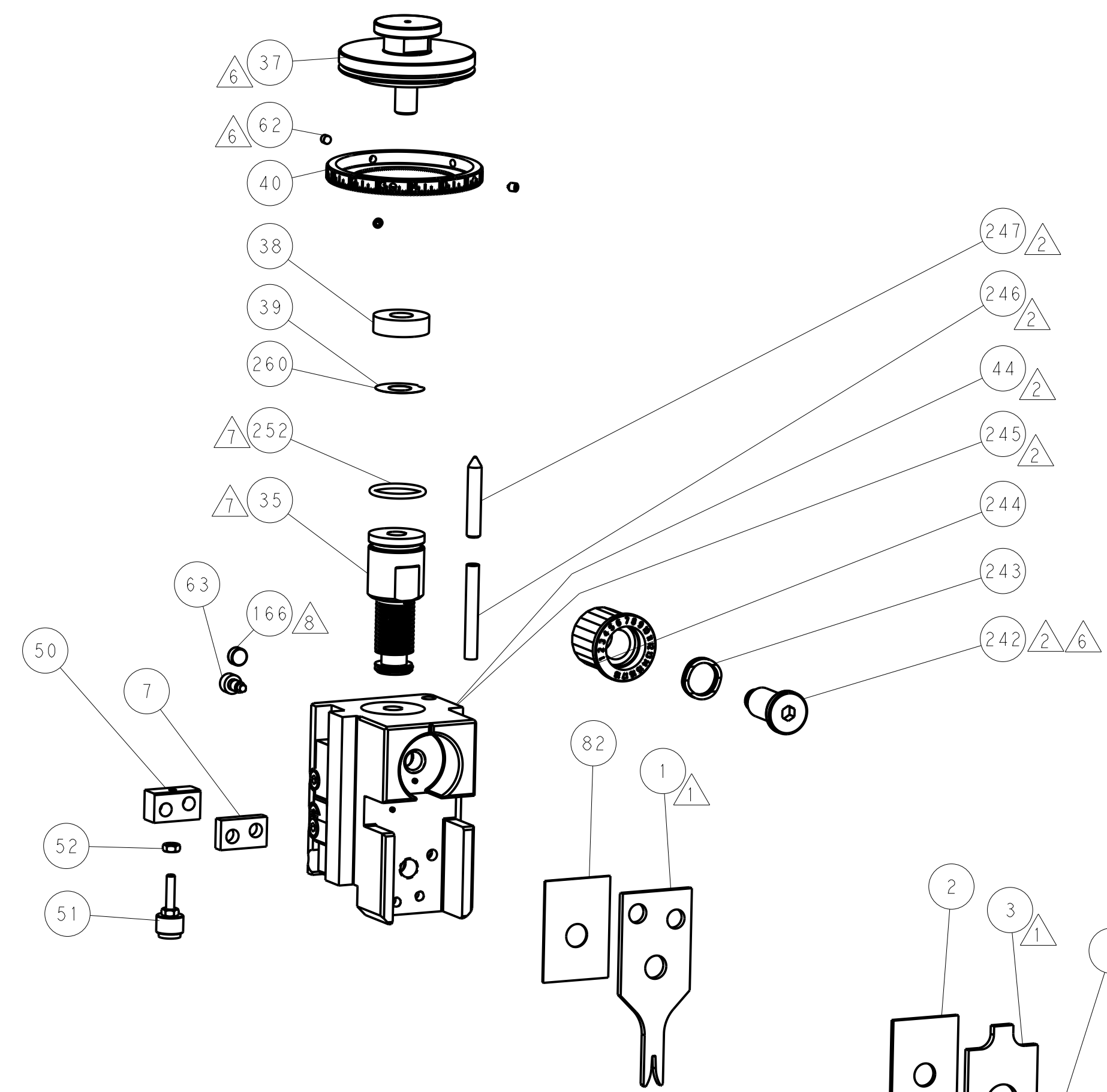
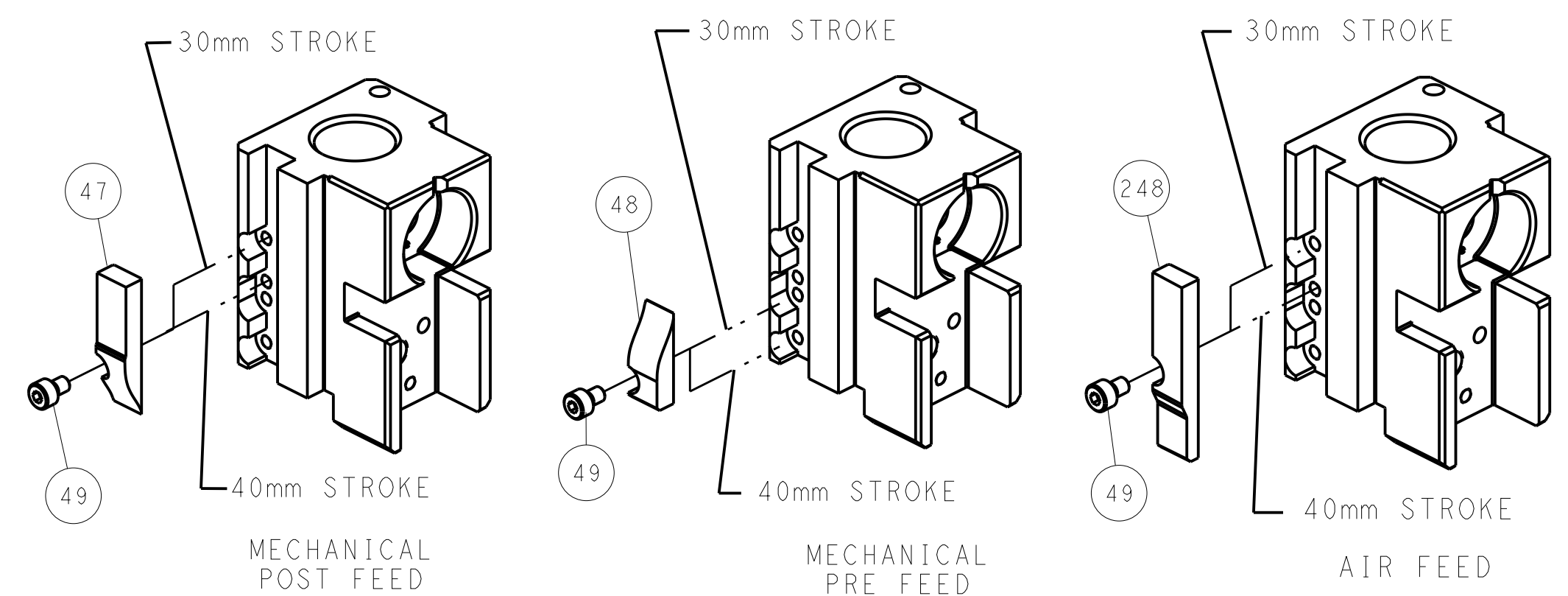
PNEUMATIC



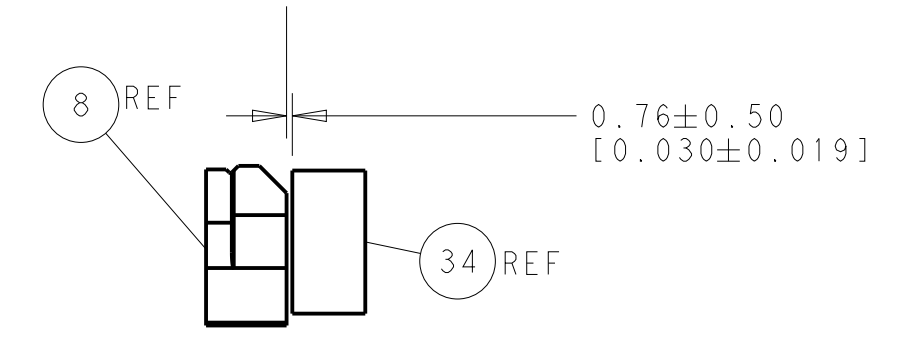
SERVO LATCH PLATE



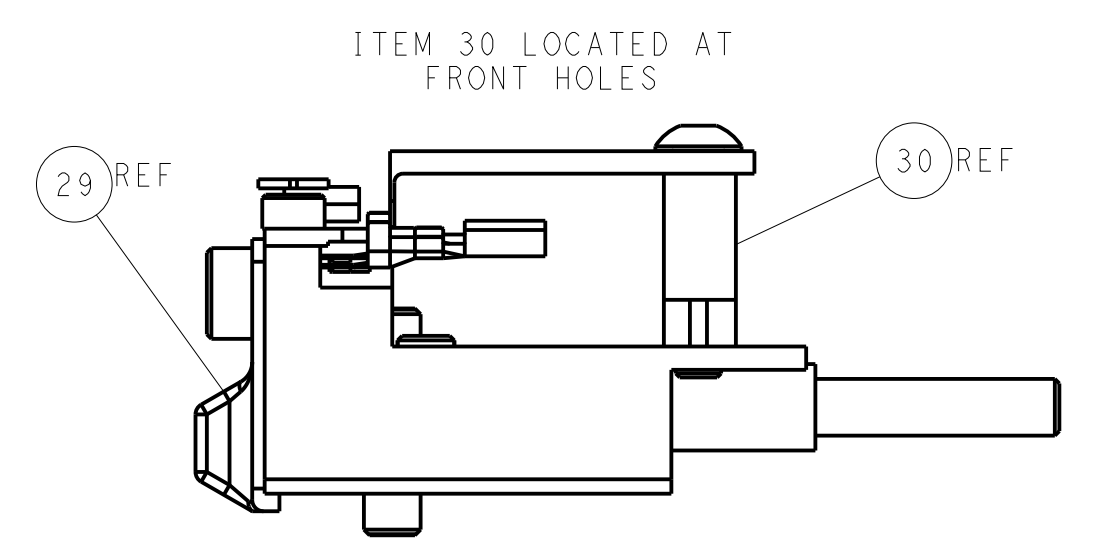
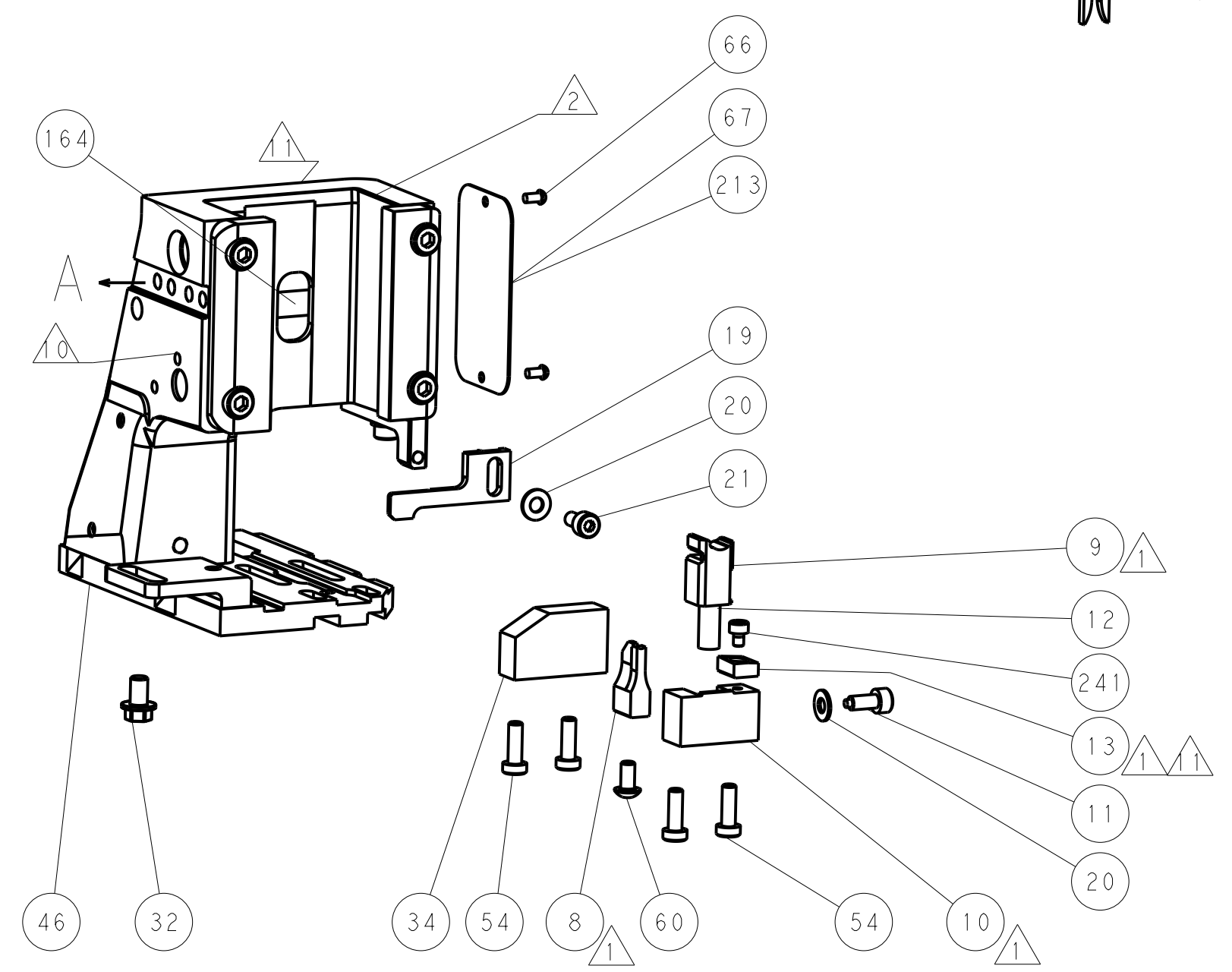
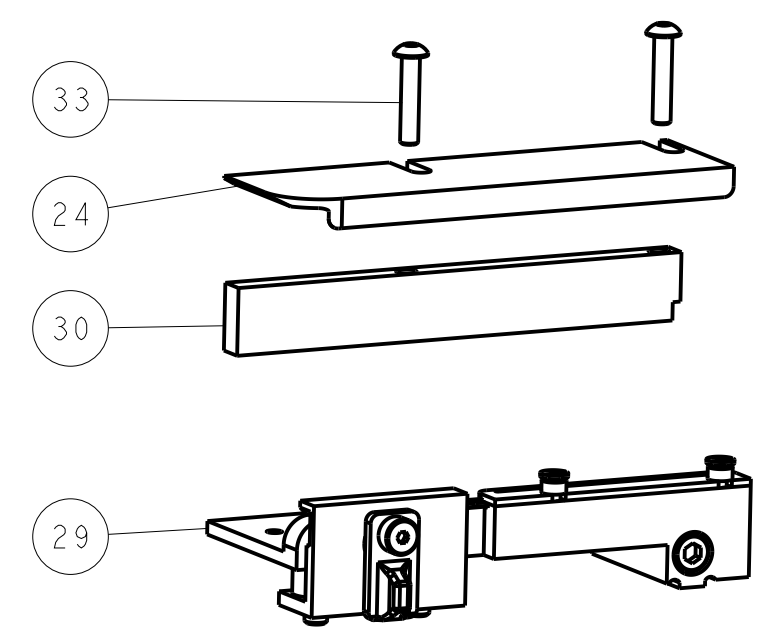
CAM POSITIONS



SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: J.HOU 29OCT2014		TE Connectivity	
mm		0 PLC ±0.5		CHK: Y.YIN 29OCT2014		Harrisburg, PA 17105-3608	
Ø		2 PLC ±0.13		APP'D: H.GUO 29OCT2014		NAME: Ocean Side Feed Applicator	
H		3 PLC ±0.013		PRODUCT SPEC:		SIZE: CAGE CODE: DRAWING NO:	
D		4 PLC ±0.001		APPLICATION SPEC:		RESTRICTED TO:	
MATERIAL:		FINISH:		WEIGHT:		A11 00779 ©=2266559	
				Customer Accessible Production Drawing		SCALE: 1:2 SHEET 2 OF 4 REV A	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266559-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266559-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266559-4	-	-	
	2-2266559-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266559-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266559-4	-	-	
	2-2266559-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266559-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266559-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	2.94 mm [.116]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: Kostal TERMINAL	Kostal CRIMP SPECIFICATION
TERMINAL NAME: Mini Lamina-contact MLK 1.2	
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.60-4.37 mm [.142-.172 IN]	Ø 1.142-1.172 mm
TERMINAL APPLICATION SPECIFICATION	DOC00061540 Rev Attachment-6

TERMINALS APPLIED				
TE TERMINAL	Kostal TERMINAL	TE SEAL	Kostal SEAL	CABLE DIAMETER
2113609-1	32140734110	1949520-1	10800507250	Ø1.20-1.70 mm
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2113609-3	32125734110			
2113609-4	32140734160			
2113609-5	32124734160			
2113609-6	32125734160			
2113609-7	32140651810			
2113609-8	32124651810			
2113609-9	32125651810			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG OR 0.35mm2	0.76+/-0.03 [.030+/-0.001]	6.5

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266559-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266559-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266559-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ¹³ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

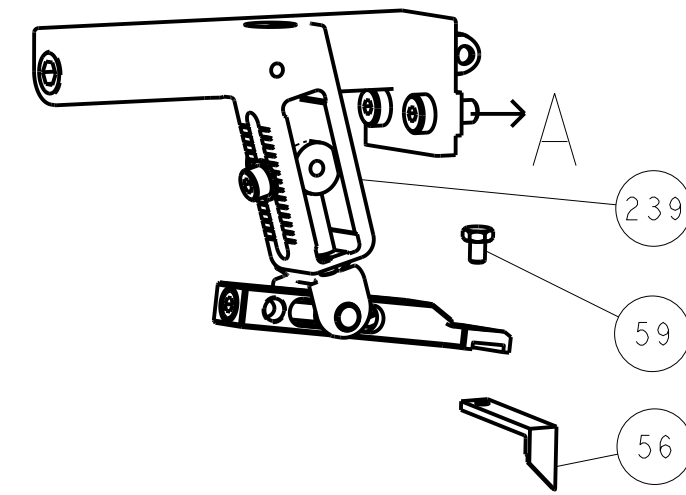
SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	1	1	1338683-8	FEED PAWL	56
-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
-	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-4	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	240792-1	DRAG, TERMINAL	27
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	3-1633917-7	ANVIL, COMBINATION	8
-	1	1	1	1	2-240641-0	SPACER	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2-2119781-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	5-1803018-2	CRIMPER, INSULATION O	3
-	1	1	1	1	1-455888-2	SPACER, CRIMPER	2
-	1	1	1	1	1-1333281-2	CRIMPER, WIRE PREMIUM	1

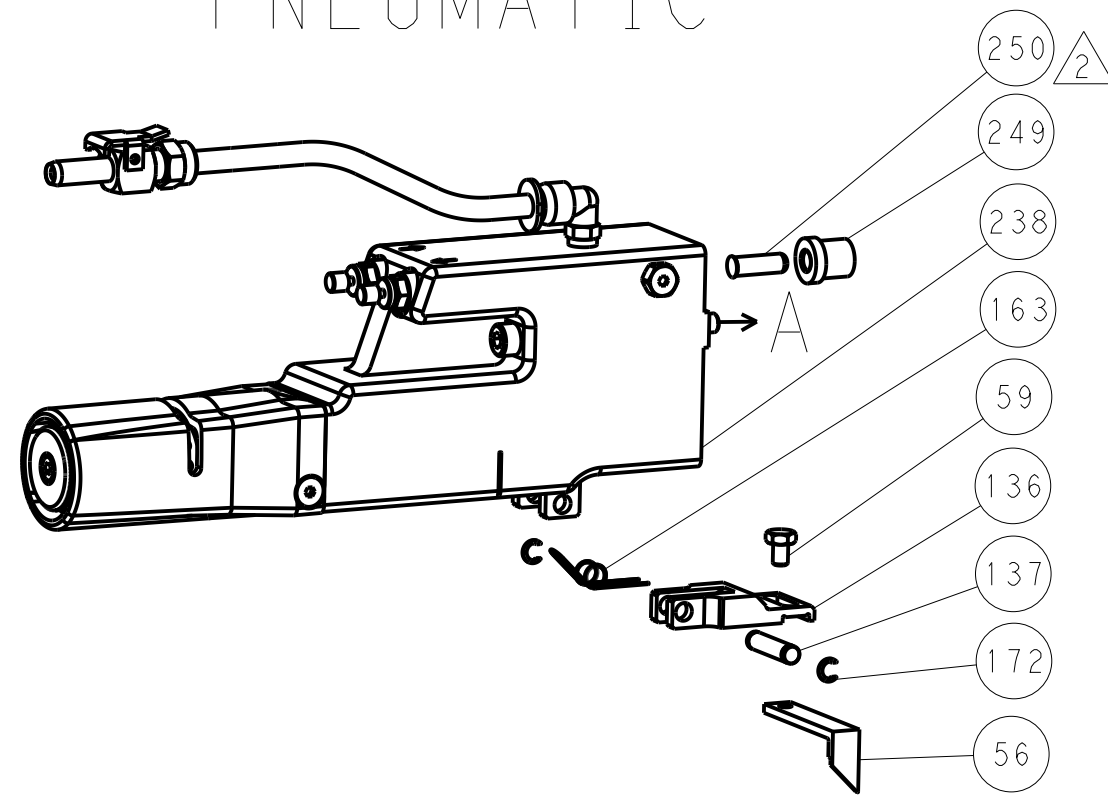
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: J.HOU 29OCT2014	TE Connectivity Harrisburg, PA 17105-3608
		0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.5		CHK: Y.YIN 29OCT2014	
MATERIAL:		FINISH:		APPV: H.GUO 29OCT2014	NAME: Ocean Side Feed Applicator
				PRODUCT SPEC:	SIZE: A1
				APPLICATION SPEC:	CAGE CODE: 00779
				WEIGHT:	DRAWING NO: 2266559
				Customer Accessible Production Drawing	SCALE: 1:2 SHEET 3 OF 4 REV: A

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

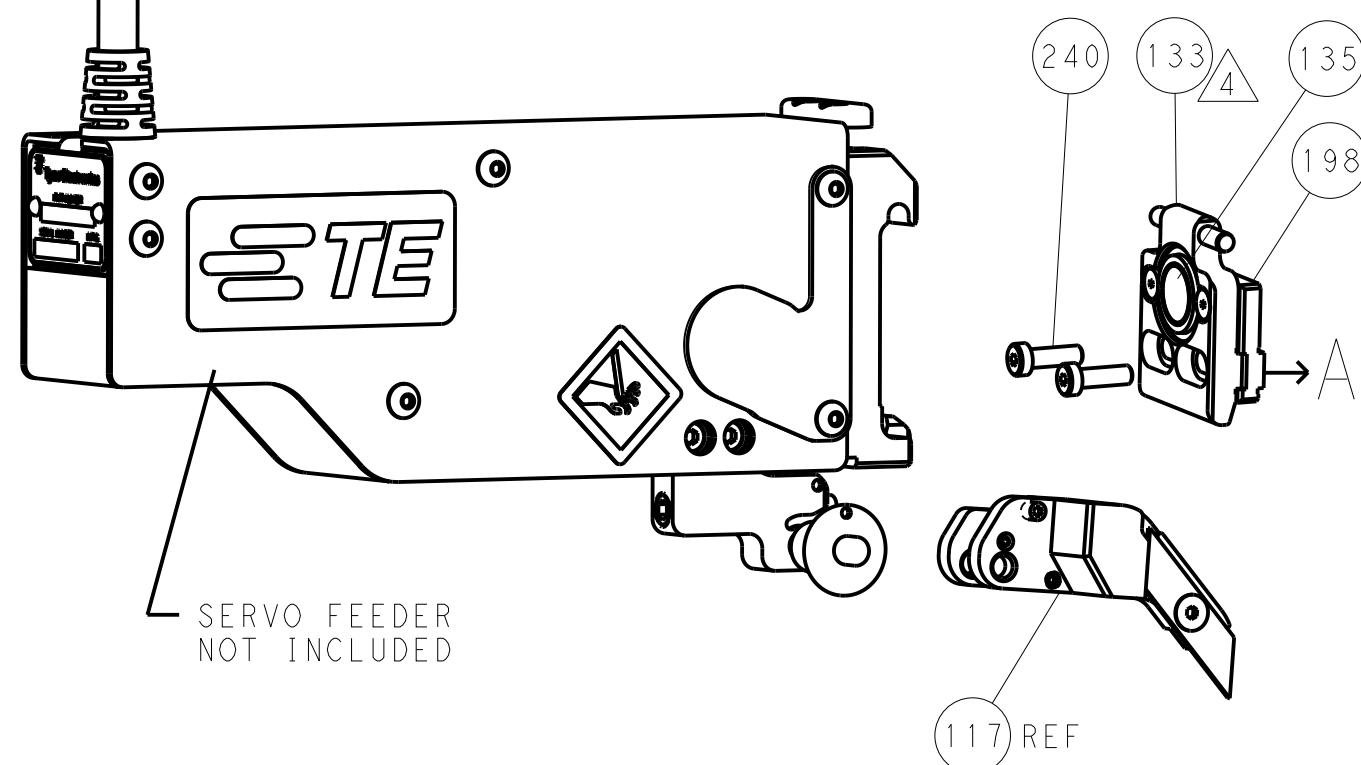
FEED TYPE MECHANICAL



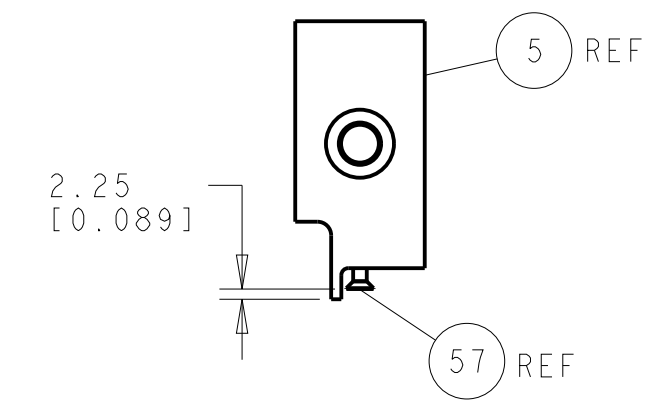
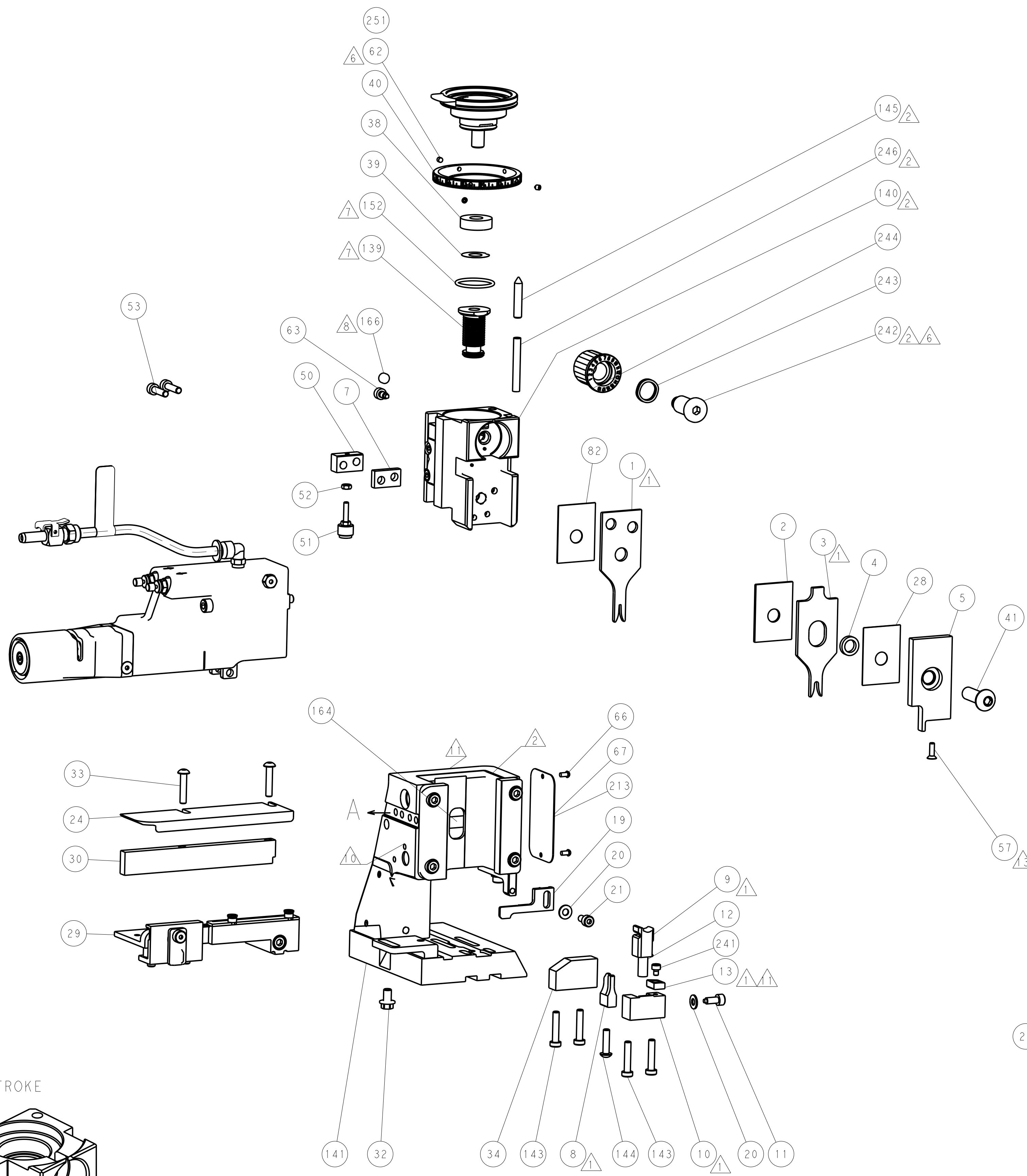
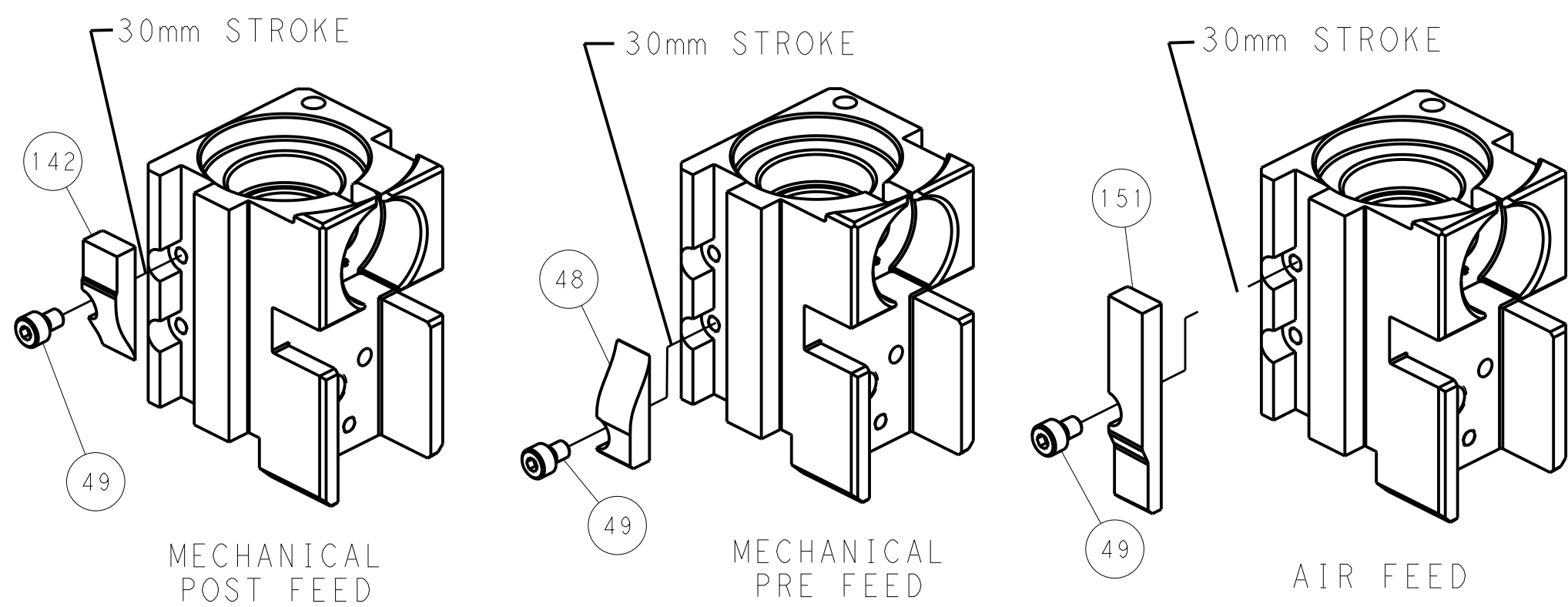
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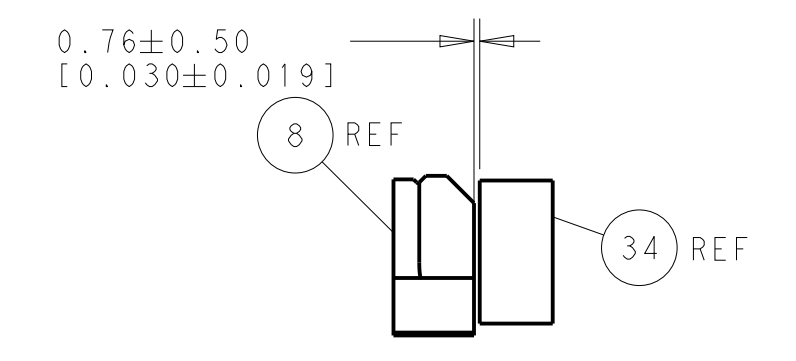
SERVO LATCH PLATE



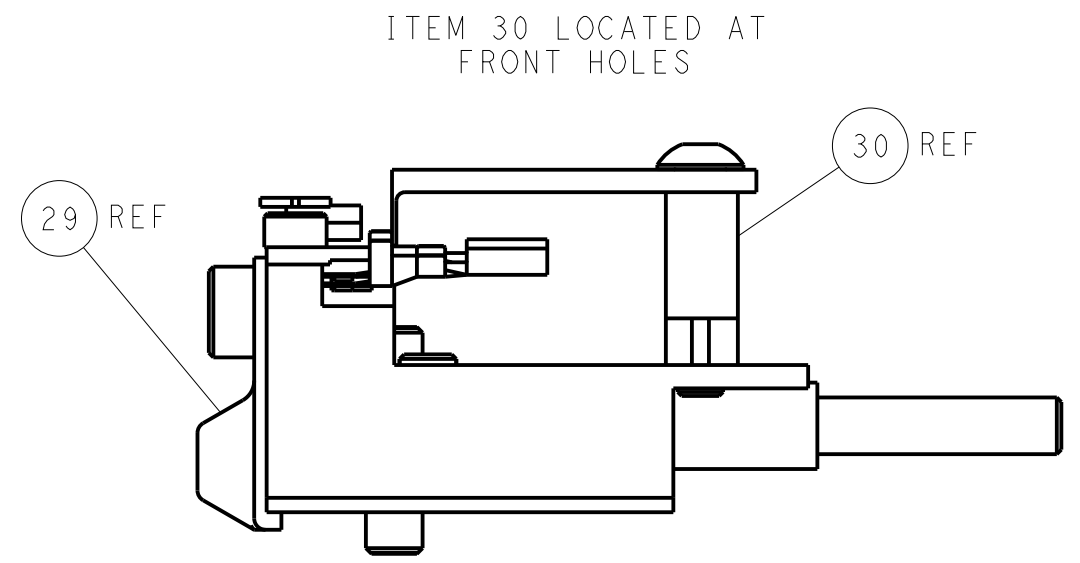
CAM POSITIONS



SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT FRONT HOLES

FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	12MAR2014	TE Connectivity Harrisburg, PA 17105-3608
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	CHK	12MAR2014	
	3 PLC ±0.013	4 PLC ±0.001	5 PLC ±0.001	APVD	12MAR2014	NAME
MATERIAL	FINISH	WEIGHT	ANGLES	PRODUCT SPEC		Ocean Side Feed Applicator
				APPLICATION SPEC		
				SIZE	CAGE CODE	DRAWING NO
				A	00779	©=2266559
				Customer Accessible Production Drawing		RESTRICTED TO
				SCALE	1:2	SHEET 4 OF 4 REV A