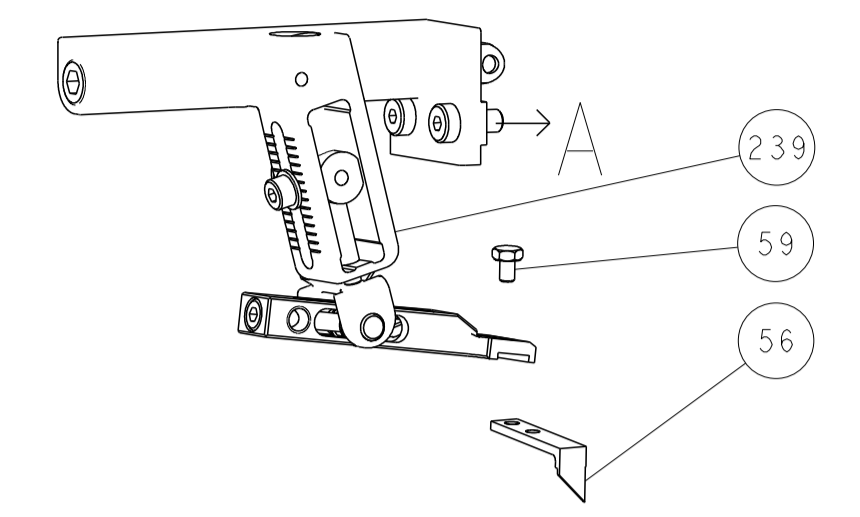


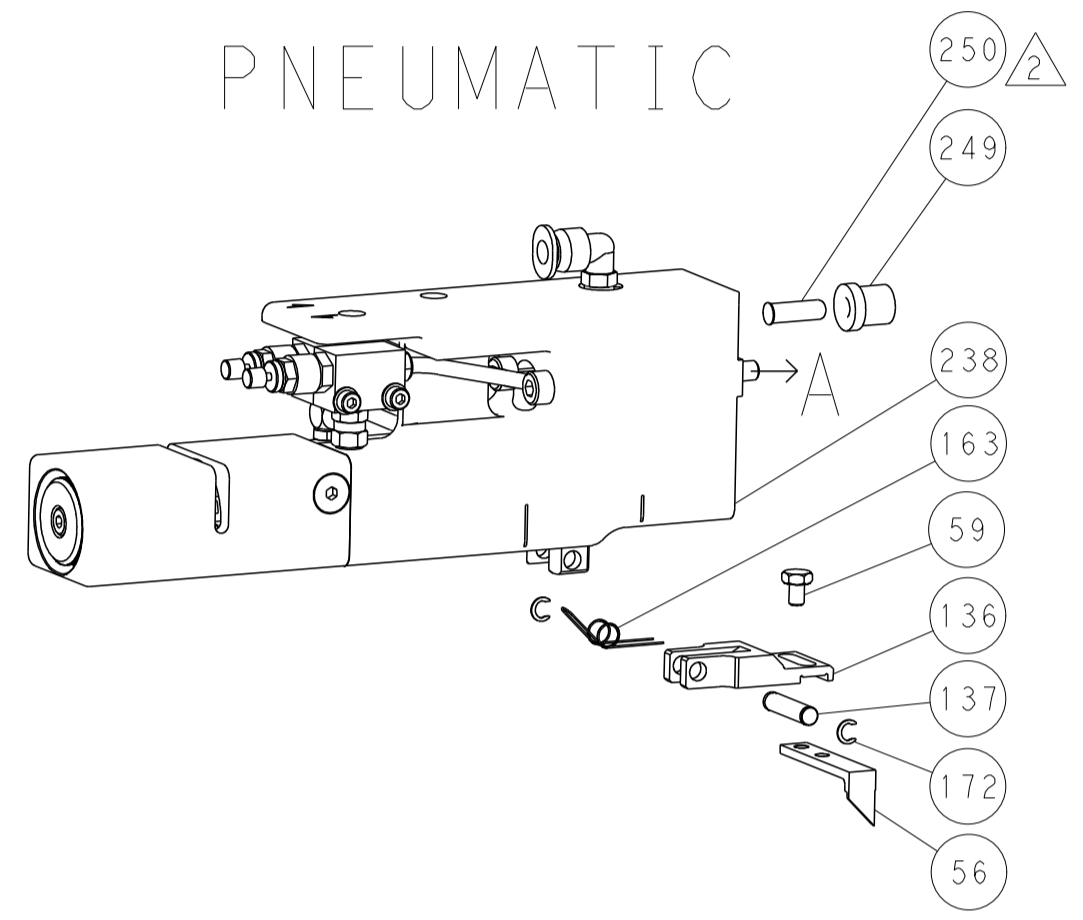


LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	SEE SHEET 1			

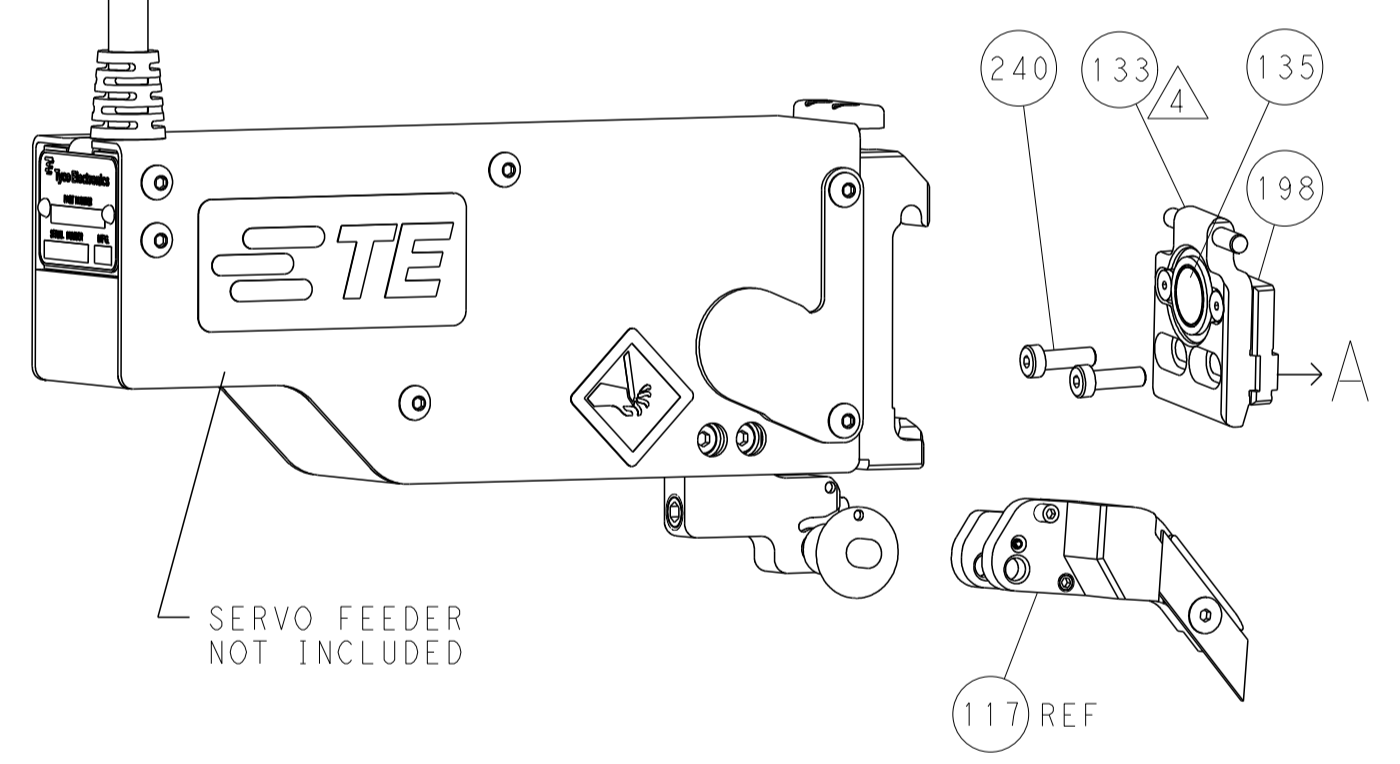
### FEED TYPE MECHANICAL



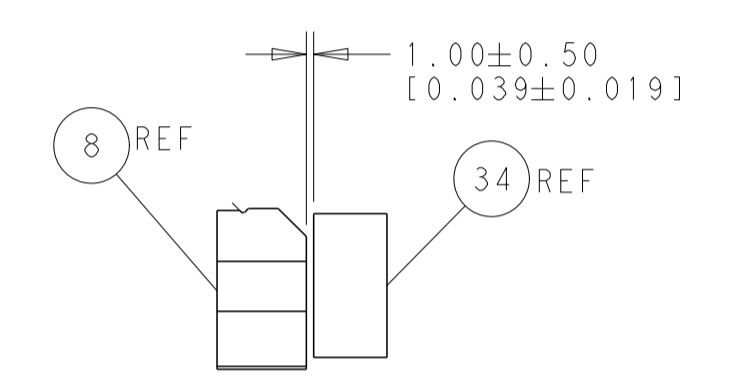
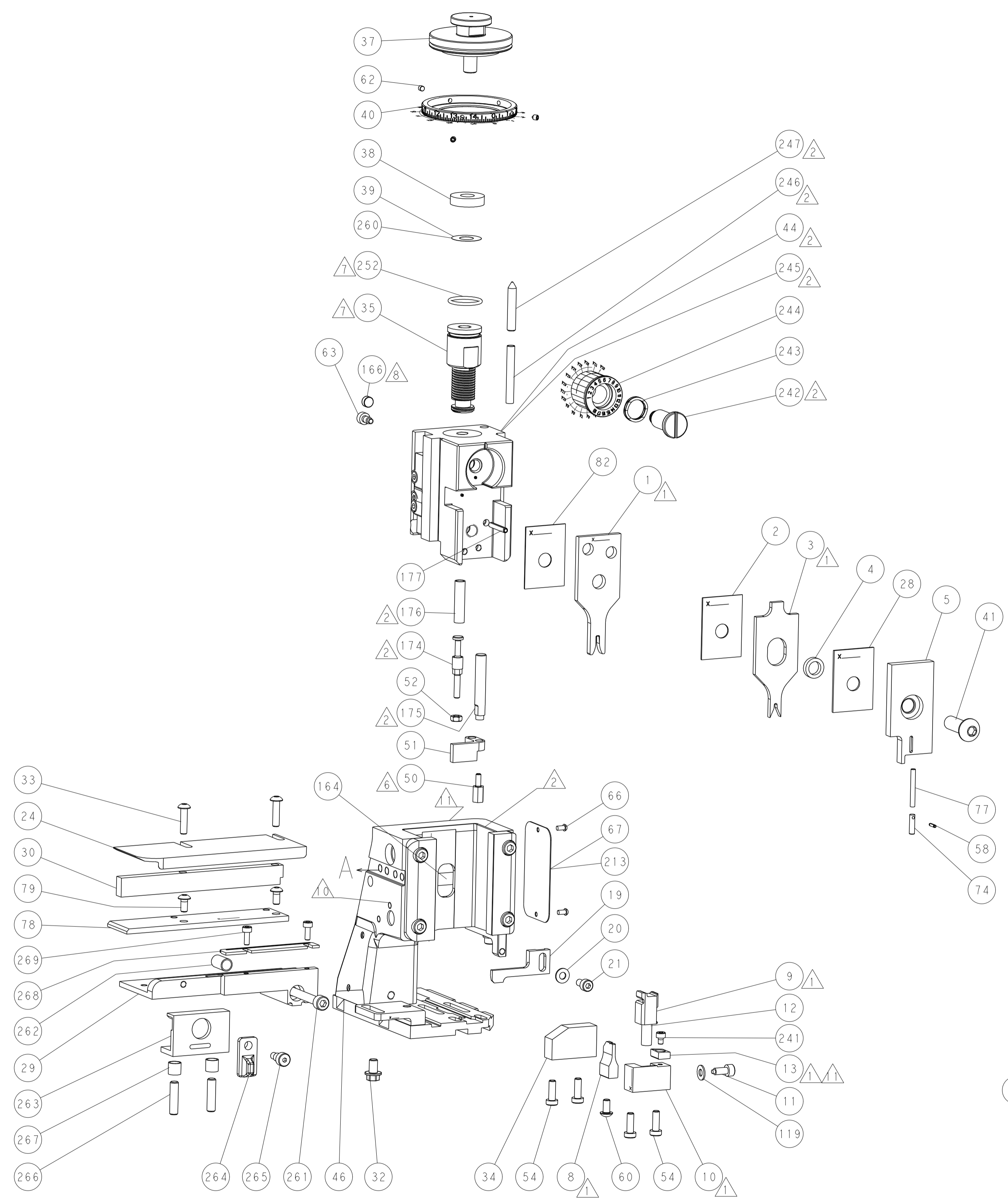
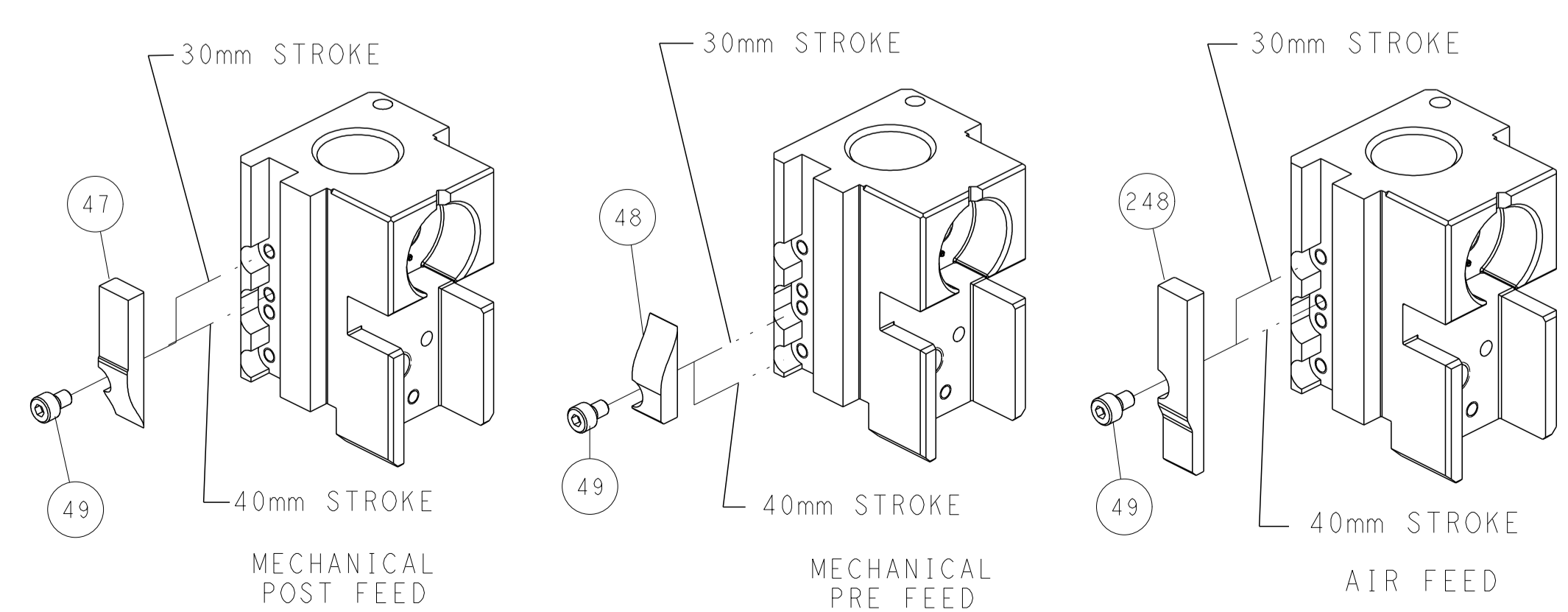
### PNEUMATIC



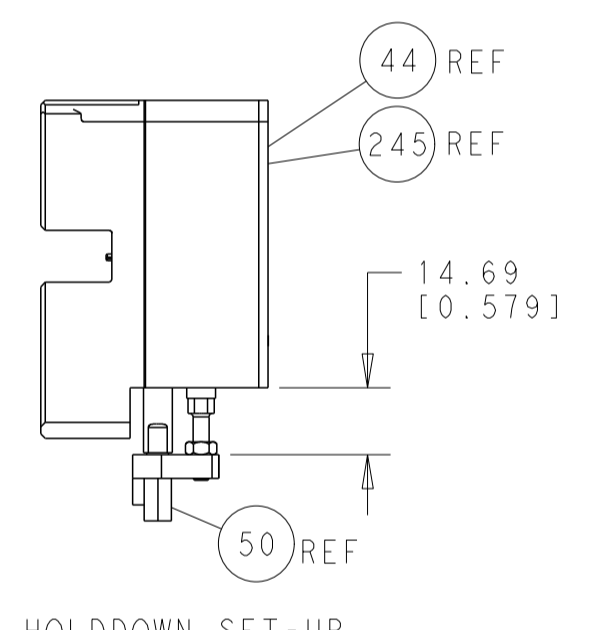
### SERVO LATCH PLATE



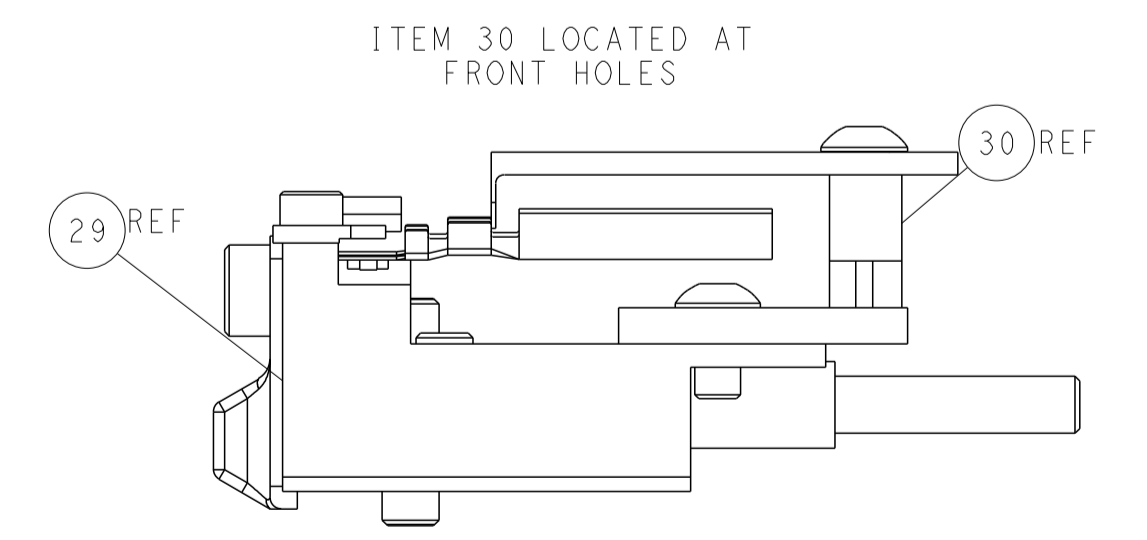
### CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY WIRE BARREL

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.02 2 PLC ±.005 3 PLC ±.0005 4 PLC ANGLES ±.0005		DWN L. ZHANG 11APR2012 CHK L. ZHANG 11APR2012 APVD S. XI 11APR2012 NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO. A   00779 C=2151642 WEIGHT - CUSTOMER ACCESSIBLE PRODUCTION DRAWING SCALE 1:1 SHEET 2 OF 4 REV A		TE Connectivity Harrisburg, PA 17105-3608	
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THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION BY TFCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

Table with columns: PART NUMBER, REVISION, DESCRIPTION, FEED TYPE, CONVERT TO, PART NUMBERS REQUIRED. Includes a diagram of the Pacific Version Terminator Interface Adapter.

APPLICATOR DATA table with columns: CRIMP, SIZE, TYPE. Includes WIRE and INSUL values.

TERMINAL DATA: MOLEX TERMINAL TE CRIMP SPECIFICATION. Includes WIRE STRIP LENGTH and INSULATION DIAMETER RANGE.

Table with columns: WIRE SIZE, CRIMP HEIGHT mm [INCH], CRIMP HEIGHT REFERENCE SETTING.

- RECOMMENDED SPARE PARTS
GREASE BEARING SURFACES LIGHTLY
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY...

\*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with columns: PART NO, DESCRIPTION, ITEM NO. Lists various components like SCR, SKT HD CAP, FRONT STRIP GUIDE, SPRING, COMPRESSION, etc.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

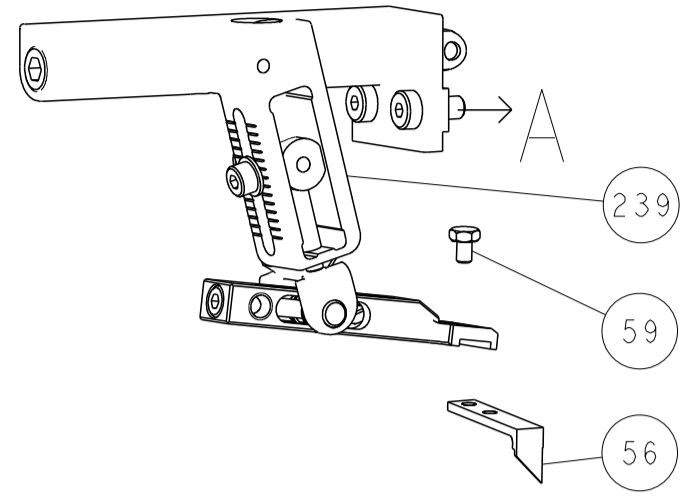
REVISIONS table with columns: P, LTR, DESCRIPTION, DATE, DWN, APVD.

Large table listing parts with columns: QTY, PART NO, DESCRIPTION, ITEM NO. Lists numerous components like SHCS, LOW HEAD, MECHANICAL FEED ASSEMBLY, etc.

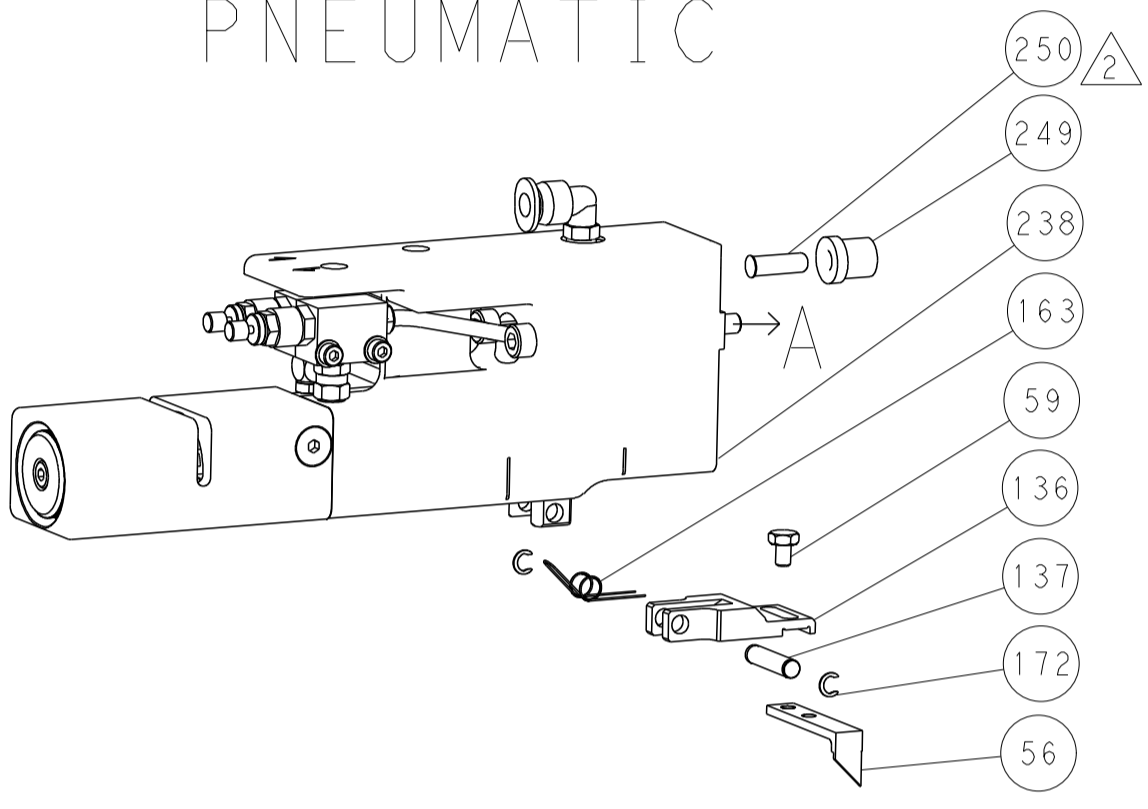
Technical drawing header including DIMENSIONS, TOLERANCES, and a signature block for L. ZHANG dated 11APR2012.

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	SEE SHEET 1			

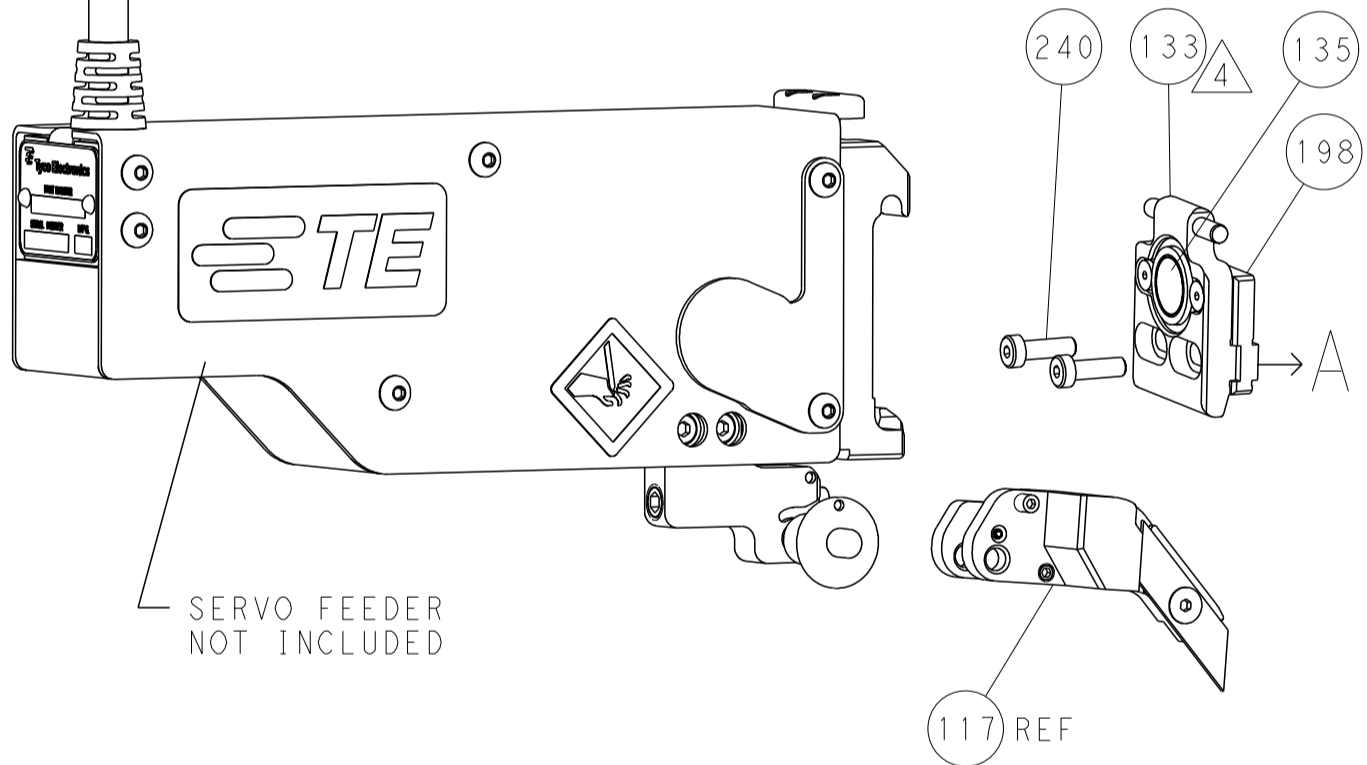
### FEED TYPE MECHANICAL



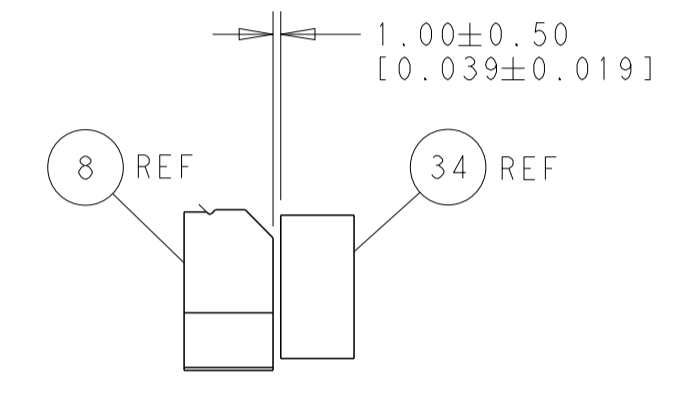
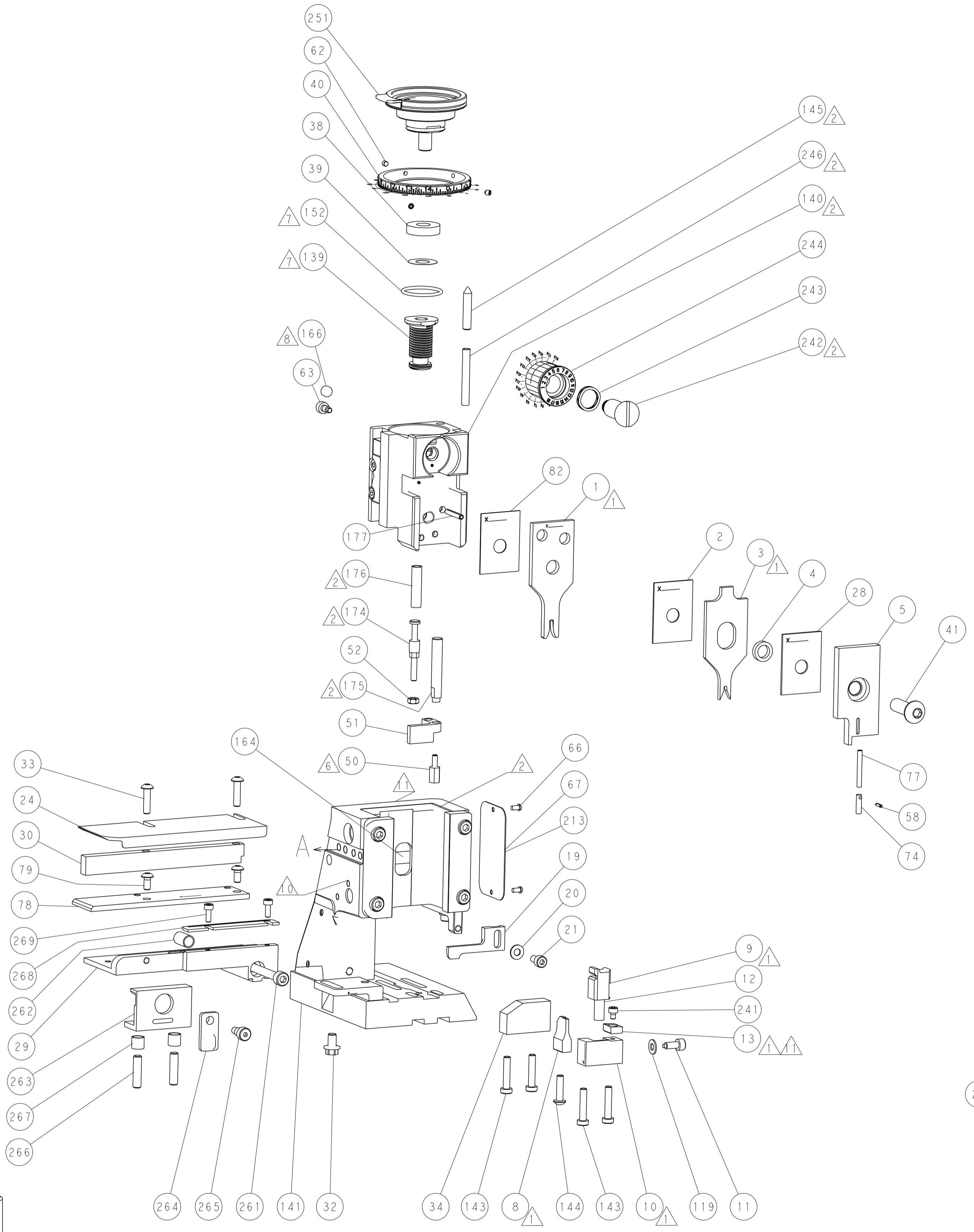
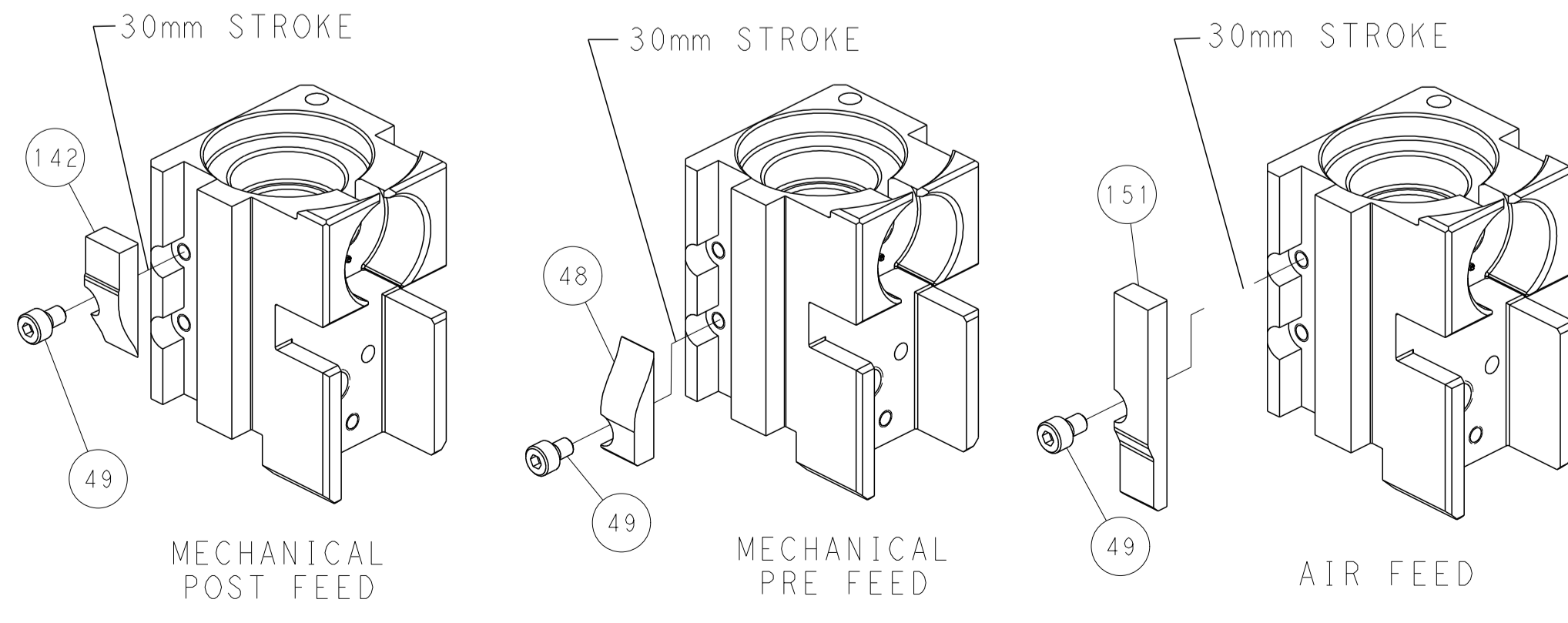
### PNEUMATIC



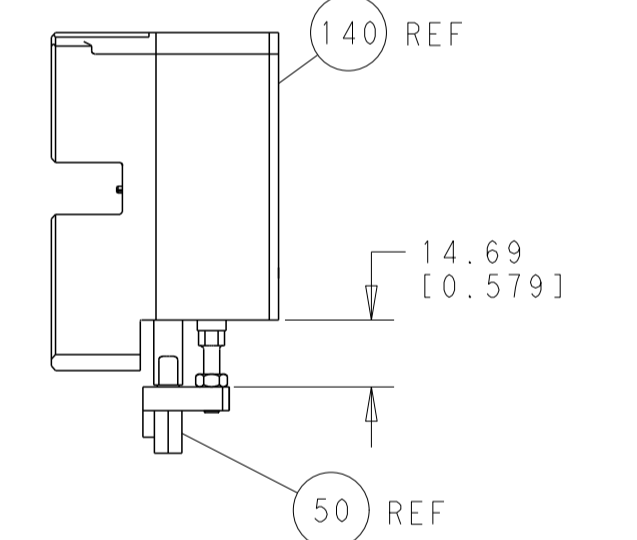
### SERVO LATCH PLATE



### CAM POSITIONS

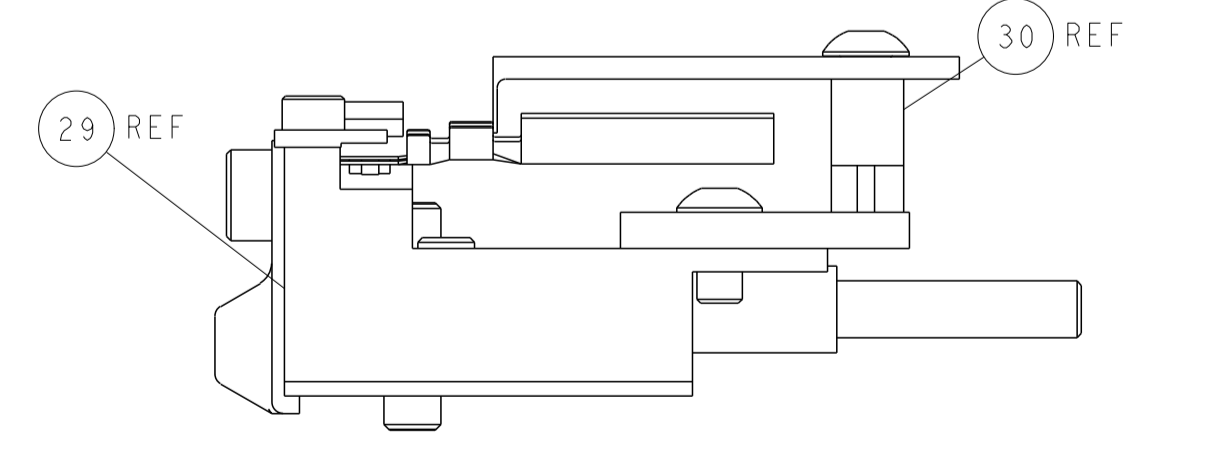


TERMINAL SUPPORT LOCATION



HOLD-DOWN SET-UP

ITEM 30 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY WIRE BARREL

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND ITS CONTROL AND ENGINEERING SIGNIFICATION SHOULD BE CONTROLLED BY THE LATEST REVISION.</small>		DWN L. ZHANG 11APR2012 CHK L. ZHANG 11APR2012 APVD S. XI 11APR2012	NAME Ocean Side Feed Applicator
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.1 2 PLC ±0.02 3 PLC ±0.005 4 PLC ±0.0005 ANGLES .	PRODUCT SPEC APPLICATION SPEC WEIGHT	SIZE CAGE CODE DRAWING NO. RESTRICTED TO A   00779 C=2151642 -
MATERIAL FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING	SCALE 1:1 SHEET 4 OF 4 REV A

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009